

# MISSION-CRITICAL









# **Commercial Aerospace** Interconnect Technology

For Airliners, Business Jets, Rotorcraft, and eVTOL



# Commercial Aerospace Interconnect Technology

For Airliners, Business Jets, Rotorcraft, and eVTOL









In-house manufactured wire and cable

#### **SMALL FORM-FACTOR, HIGH-PERFORMANCE MICRO MINIATURE CONNECTORS**



Series 806 Mil-Aero micro miniature

Series 791 and 792 Micro-Crimp™ rack and panel



El Ochito® high-speed Ethernet and USB 3.0

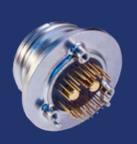


Turnkey high-frequency RF Coax interconnect assemblies

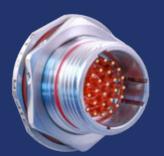
#### HARSH ENVIRONMENTAL AEROSPACE CONNECTORS



SuperNine® "better than QPL" MIL-DTL-38999 Series III



CODE RED™ lightweight hermetic



ThermaRex™ HT high-temperature connector



GateLink Pro™ high-speed data uplink connector

#### **POWER DISTRIBUTION CONNECTORS**



PowerLoad™ power distribution connectors PowerTrip™ high-density ground test connectors and cables

PowerPlay™ MIL-DTL-38999 Series III type high-voltage, high-vibration

#### SPECIAL-PURPOSE AEROSPACE CONNECTORS AND CONTACTS



Sr. 80 Mighty Mouse sensor connectors with QDC or threaded coupling



SpliceSaver™ time- and labor-saving wire splice replacement



Duper-DCSP™ Dummy Contact Sealing Plugs

#### ADVANCED-PERFORMANCE CONNECTOR ACCESSORIES AND WIRE MANAGEMENT SOLUTIONS



ProSeal™ spring-action protective covers



Swing-Arm™ and Swing-Arm FLEX™ strain relief clamps



Autoshrink™ cold-action tubing and boots



TurboFlex® ultra-flexible power cables



PwrLine HV<sup>™</sup> power feed-line system for aircraft power distribution applications



Lightweight, flexible ground straps and HSTs



ArmorLite™ shielding / MasterWrap™ side-entry shielding



Problem-solving circular and rectangular connector accessories



Band-Master ATS® advanced shield termination system



Turnkey, lightweight polymer- and metal-core conduit wire protection systems

TURNKEY
COMMERCIAL
AEROSPACE WIRE AND
CABLE INTERCONNECT
ASSEMBLIES



Aerospace-Grade Wire Harnesses and Complex Multibranch Cable Assemblies Built with Glenair Signature Wire and Multiconductor Cable



Glenair is laser-focused on supplying airliner, business jet, rotorcraft, and eVTOL customers with harsh-environment

interconnect assemblies built from Glenair MIL-STAR™, SuperFlex™, BluMark RF™, SpeedLine™, TurboFlex®, and FiberKing™ wire and cable.



Supplied in bulk—any length, with no minimum order quantity—or in fully-integrated and connectorized assemblies, Glenair wire and cable brands are optimized for the highest performance in mil-aero / defense applications.

## FAST DELIVERY AND QUALITY SINCE 1956

- 3.5 million square feet factory capacity
- Mission-critical sea, air, land, and space interconnect product
- Vertically-integrated, all key processes controlled in-house
- Massive inventory of material, component parts, and finished goods
- Glenair worldwide QMS: AS9100D SAE / ISO 9001 certified, and customeraudited

#### AEROSPACE-GRADE

## Mission-critical wire harnesses and interconnect assemblies: built in-house with 100% Glenair wire, cable, contacts, and connectors

#### HIGH-SPEED, HIGH-FREQUENCY, HIGH-POWER · ELECTRICAL, OPTICAL, RF, AND FLEX



#### SPECIALTY ENVIRONMENTAL ASSEMBLIES BUILT WITH GLENAIR SIGNATURE WIRE AND CABLE

In addition to conventional land, sea, air, and space interconnect assemblies with overbraiding and overmolding, Glenair is able to supply all of our signature wire and cable brands in specialty harness designs optimized for ultra-harsh environments including high-pressure subsea, high-heat and cryogenics, and space.



electrical and optical cable assemblies

(ThermaRex™) wired cable assemblies

and ISO 6 clean rooms

# 

## **GS22759 AEROSPACE-GRADE WIRE**



MIL-STAR High-Performance Hookup Wire and Cable Glenair has branded its GS22759 high-temperature aerospace-grade wire, and GS27500 multi-conductor cables for aerospace applications, under the MIL-STAR brand. These discrete wires and cables are built in accordance with SAE specifications with a "GS" leadoff in place of both the base specification and the part number for individual slash sheets.

MIL-STAR is a high-performance, better-than-QPL discrete wire and cable specification unique to Glenair. The brand covers both protected (inside-the-box) hookup wire, high-durability open-loom wiring, and multiconductor shielded and jacketed M27500-type cable.

M22759 single-ended hook-up wires are the industry standard for insidethe-box mil-aero environments and are optimized for size, weight, high-temperature resistance, and low flame propagation. The hundredplus variants of AS22759 are organized by conductor material and plating, insulation type, wire gage, and single- or dual-wall.

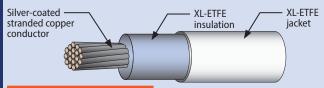
#### MIL-STAR™ 22759 OPEN WIRE LOOM AND (PROTECTED) HOOKUP WIRES

AS22759 high-temp single-conductor 600V military and aerospace-grade wire, standard and crosslinked, lightweight single-wall and rugged dual-wall configurations.

#### **CROSSLINKED (XL) ETFE SAMPLES**

#### GS22759-43-22-9

 Silver-coated copper core, std. weight dual wall XL-ETFE insulation/jacket. High-temp, radiation- and fire-resistant.



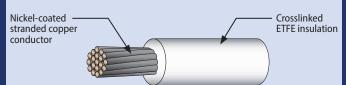
#### GS22759-33-24-96

 Silver-coated copper core with XL-ETFE insulation (blue striping). High-temp, low flammability.



#### **GS22759-45-12-9** (Light weight)

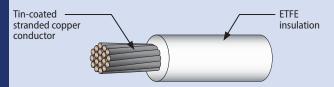
Nickel coated copper core with XL-ETFE insulation.
 High-temp (200°C), fire and chemical resistant.



#### CONVENTIONAL FLUOROPOLYMER SAMPLES

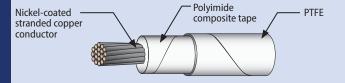
#### GS22759-16-8-9

Tin-coated copper core with extruded ETFE insulation.
 Radiation-resistant and temperature tolerant to 150°C.



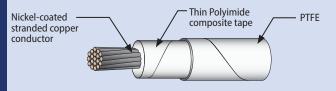
#### **GS22759-87-20-9** (Standard weight)

Nickel-coated copper, PTFE/Polyimide tape-wrapped.
 High-temp (260°C), fire and chemical-resistant, low smoke.



#### **GS22759-92-20-9** (Light weight)

 Nickel-coated copper, PTFE/thin-wall Polyimide tapewrapped. High-temp (260°C), fire/chem-resistant, low smoke.



# Hookup Wire for Aerospace-Grade Harness Assemblies



#### Better-than-QPL performance • QPL-grade batch testing and documentation

MIL-STAR™ Order Number	Conductor	Plating	Insulation	Insulation Weight	Available Wire Sizes	Temperature Rating
		SA	E AS22759/16-19	, ETFE		
GS22759-16	Copper	Tin	ETFE	Medium	24, 22, 20, 18, 16, 14, 12, 10, 8	150°C
GS22759-17	High-Strength Copper Alloy	Silver	ETFE	Medium	26, 24, 22, 20	150°C
GS22759-18	Copper	Tin	ETFE	Light	24, 22, 20, 18, 16, 14, 12, 10	150°C
GS22759-19	High-Strength Copper Alloy	Silver	ETFE	Light	26, 24, 22, 20	150°C
		SAE	AS22759/32-35,	XL-ETFE		
GS22759-32	Copper	Tin	XL-ETFE	Light	30, 28, 26, 24, 22, 20, 18, 16, 14, 12	150°C
GS22759-33	High-Strength Copper Alloy	Silver	XL-ETFE	Light	30, 28, 26, 24, 22, 20	200°C
GS22759-34	Copper	Tin	XL-ETFE	Normal (Dual Wall)	24, 22, 20, 18, 16, 14, 12, 10, 8	150°C
GS22759-35	High-Strength Copper Alloy	Silver	XL-ETFE	Normal (Dual Wall)	26, 24, 22, 20	200°C
		SAE	AS22759/41-46,	XL-ETFE		
GS22759-41	Copper	Nickel	XL-ETFE	Normal (Dual Wall)	26, 24, 22, 20, 18, 16, 14, 12, 10, 8	200°C
GS22759-42	High-Strength Copper Alloy	Nickel	XL-ETFE	Normal (Dual Wall)	26, 24, 22, 20	200°C
GS22759-43	Copper	Silver	XL-ETFE	Normal (Dual Wall)	26, 24, 22, 20, 18, 16, 14, 12, 10, 8	200°C
GS22759-44	Copper	Silver	XL-ETFE	Light	28, 26, 24, 22, 20, 18, 16, 14, 12	200°C
GS22759-45	Copper	Nickel	XL-ETFE	Light	28, 26, 24, 22, 20, 18, 16, 14, 12	200°C
GS22759-46	High-Strength Copper Alloy	Nickel	XL-ETFE	Light	28, 26, 24, 22, 20	200°C

#### **CROSS-LINKED ETFE INSULATION**

Cross-linked insulation (XL) and standard insulation are two types of dielectric materials used in wire and cable manufacturing. Cross-linking provides the following advantages:

- Improved thermal stability
- Chemical / solvent resistance
- Increased mechanical strength
- Laser-markable
- Longer service life

#### **RED PLAGUE MITIGATION**

Glenair MIL-STAR™ high-temperature hookup wire and cable may be supplied in special 80 microinch silver-plated copper Mod Code

Mod Code 1304B

RED PLAGUE
MITIGATION

configurations (1304A or 1304B) to combat Red Plague corrosion, a pernicious form of copper oxidation that results in the formation of red cuprous oxide (Cu<sub>2</sub>0) and black cupric oxide (CuO). Red Plague corrosion can continue indefinitely, consuming conductor material and causing electrical system failures.

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### GS27500 MULTI-CONDUCTOR CABLE

Glenair MIL-STAR multi-conductor 27500 type cables are built from in-house manufactured GS22759 hookup wire, available with industry qualification as well as Glenair GS signature part numbering. GS27500 constructions for shielded and unshielded cable are:

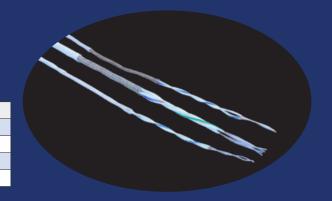
#### Made and tested IAW ANSI/NEMA WC 27500

1-15 22759 primary hook-up wires

**Insulation types including crosslinked ETFE** 

Industry-standard and Glenair signature shielding materials

Standard and signature jacket compounds

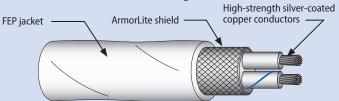


#### MIL-STAR™ 27500 MULTI-CONDUCTOR CABLES

ANSI/NEMA WC 27500 and Glenair signature multi-conductor cables. Each series supports M22759-16 thru -46 wire types with wire count, gauge, shield, and jacket options as allowed.

#### 968-001-24SC2AR09

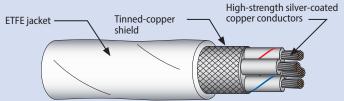
 27500 type with ArmorLite or AmberStrand lightweight microfilament braided shielding



MIL-STAR GS27500 cables may be specified with signature braided shielding including ArmorLite, ArmorLite CF, and AmberStrand. The ability to supply 27500 type cable in accordance with the ANSI/NEMA standard but optimized for SWaP with lighter weight ArmorLite and AmberStrand shielding is a unique Glenair-only capability.

#### GS27500-22TF4T14

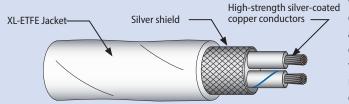
 27500 type with GS22759-17 wire (silver-plated highstrength copper wire, ETFE insulation), and TC shielding.



This configuration of multi-conductor GS27500 cable is built with GS22759 dash 17 inner wires: silver-plated high-strength copper wire with ETFE insulation. The cable is equipped with an overall tinned-copper EMI/RFI shield and standard fluoropolymer ETFE outer jacket. The superior mechanical properties of high-strength conductors contribute to the overall safety, reliability, and mechanical strength of the cable.

#### GS27500-24SC2S23

 27500 type with GS22759-33 wire (silver-plated high-strength copper wire, XL-ETFE insulation), and silver shielding.



This cross-linked configuration of multi-conductor GS27500 cable is built with GS22759 type dash 33 inner wires: silver-plated high-strength copper wire with cross-linked XL-ETFE insulation. Cable is equipped with an overall silver-plated EMI/RFI shield and cross-linked XL-ETFE outer jacket. This multi-conductor 27500 type cable delivers far superior thermal stability, enhanced chemical resistance, mechanical strength, and electrical properties compared to non-crosslinked versions.

MIL-STAR GS27500 cable part numbering replaces the "M" callout with "GS." From left to right, how to order variables begin with the color code and shield coverage variable, in this case a dash, which indicates default 85% overall shield coverage, with white inner wires and colored stripes. Code A used in this position would denote 85% shield coverage with solid colored wire, Code C would denote 90% shield coverage with white inner wires with colored stripes. The next

variable, 22 in our example, is conductor size, followed by the base wire specification (TE) indicating GS2275916 wire is to be used in this cable buildup. Final variables include the number of inner wire conductors (2), type of overall shielding (T, for Tinned Copper), and finally jacketing material (14, indicating extruded ETFE in white).

Multi-conductor M27500 type IAW ANSI/NEMA WC 27500

MIL-STAR Cable Sample Part Number GS27500 - 22 TE 2 T 14

Glenair MIL-STAR
GS27500 cable
may also be
constructed with
custom innerconductor cable
striping and
customer-defined
laser marking.

#### **BETTER-THAN-QPL MIL-STAR SHIELDING OPTIONS**

Glenair signature braided cable shield solutions include single and double layers of metal-clad composite microfilament AmberStrand®, microfilament nickel-clad stainless steel ArmorLite™, and ArmorLite™ CF corrosion-resistant.

MIL-STAR GS27500 SHIELDING OPTIONS			
Single Shield Code	Double Shield Code	Shield Description	
AM	AS	AmberStrand®, Round	
AR	AL	ArmorLite™, Round	
AC	AF	ArmorLite™ CF, Round	
U	U	Unshielded	





# AEROSPACE-GRADE PCB/FLEX CIRCUIT ASSEMBLIES

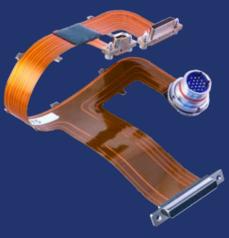
Turnkey connectorized flex, rigid flex, and rigid pcb assemblies incorporating Glenair's broad range of innovative small form-factor circular and rectangular PC-tail connector solutions for optimized ease-of-assembly and SWaP



Flex circuits—metallic layers of traces, usually copper, bonded to a dielectric layer, like polyimide—are used to interconnect embedded electronic packages, displays, backplanes, and other PCB components. Flex and rigid-flex circuits are frequently superior to conventional wiring as they can be easily routed in three dimensions, are lighter and smaller than discrete wires, and

offer virtually unlimited flex cycles in articulated applications. Flex and rigid-flex circuits are commonly deployed within avionic LRUs and other complex electronic systems, as well as between articulating components, such as disk drive, robotic arms, and other electro-mechanical devices.

Compared with conventional wiring, compact flexible printed circuit assemblies reduce system complexity and assembly time as well as enhance reliability. Due to their low mass and high circuit density, flex circuit assemblies are less susceptible to impact and vibration damage than conventional wire harness assemblies, making them an ideal choice in missile and other reduced form-factor applications.



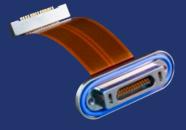




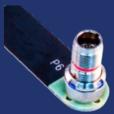
IPC 6012/6013 Class I, II, III, Types 1–4 Certified Production

Glenair recommends commercial customers specify IPC-6012/6013 standards of workmanship, which are fully supported by Glenair. Military customers may alternatively cite specifications IAW MIL-PRF-31032.

#### GLENAIR SIGNATURE PC-TAIL CONNECTOR TYPES AVAILABLE IN TURNKEY FLEX ASSEMBLIES



Series MWD Micro-D and spring-contact AlphaLink



Series 88 SuperFly



Series 79 Micro-Crimp



SuperNine MIL-DTL-38999 type flex with board connector

Glenair SuperFlex turnkey connectorized flex, rigid flex, and rigid PCB assemblies begin with our signature flex circuit fabrication and innovation. All SuperFlex assemblies are optimized with ground planes and shields, strain relief features, mounting points for improved resistance to vibration and shock, and are available in multi-layer and double-sided configurations. All terminations backpotted for compliance with conformal coating processes. Optical and electrical solutions available. Special long-length assemblies up to 12 feet.



#### **MULTIBRANCH SUPERFLEX ASSEMBLIES WITH GLENAIR SIGNATURE CONNECTORS**



# Speed Protocol Cables

Glenair supplies a wide range of high-speed shielded twisted pair cabling for use with El Ochito®, VersaLink™, SpeedMaster™, and other of our shielded high-speed connector and contact technologies. High flexibility and high-density reduced-weight cable designs are a specialty. Glenair offers turnkey Cat 8 Ethernet, SuperSpeed USB 3.0, HDMI, SATA, and other solutions for today's most mission-critical application platforms.

Glenair SpeedLine cables are optimized for signal integrity, weight savings, flexibility, and durability. In addition, these aerospace and space-grade cables have been optimized for ease of termination and across-the-board compatibility with our broad range of high-speed contact modules and connectors.



SpeedLine™ high-speed cable assemblies such as this VersaLink cordset for DisplayPort 2.0 and USB 4 are supplied as turnkey tested solutions, ready for immediate use.

- Cat 8 Ethernet, SuperSpeed USB 3.0, HDMI, SATA, and other solutions for mission-critical applications
- Individual foil shielding around each data pair for reduced crosstalk and attenuation
- Up to 200°C high-temperature-rated cable
- Skydrol resistant, RoHS compliant versions
- Ethernet versions meet ANSI/TIA 568-C.2 Category 6A requirement up to 262 feet/80 meters
- Low-skew SuperSpeed USB data pairs have individual braided shields
- LSZH jacketing options including Duralectric Light and polyurethane











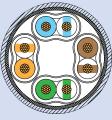
SpeedLine™ high-speed protocol cables: shielded differential data-pair cables for high-datarate Ethernet, USB, SATA, PCIe,
DisplayPort, and HDMI protocols

#### 963-069-26

- 100 Ohm #26 AWG flat pair shielded cable for use with VersaLink™ connectors
- Performance up to 18 GHz
- -65 to +200 °C rated operating temperature
- FEP jacket, FEP insulation
- Dual shields: Aluminized Kapton tape and #44 AWG silver-plated copper

#### 963-066-24

- 100 Ohm #24 AWG 4-pair shielded cable for use with El Ochito contacts
- Performance up to 10 Gigabit Ethernet
- -65 to +200 °C rated operating temperature
- FEP jacket, FEP insulation with PTFE tape wrap
- Outer shield: #40 AWG silver-plated copper



Glenair signature SpeedLine high-speed protocol cables are designed for direct application and use with VersaLink", SpeedMaster", El Ochito, and other of our lightweight, small form-factor high-speed protocol connectors.

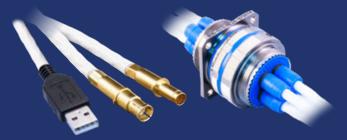
# Glenair Signature SpeedLine™ Cables, Shielded Contacts, and Connectors: a complete ecosystem of interconnect technologies for high-speed protocol applications in rugged aerospace-grade systems

Glenair supplies a complete ecosystem of military/aerospace-grade interconnect technology in support of every popular high-speed protocol. Downselect typically begins with protocol identification in accordance with application data rate requirements and standards. For each high-speed protocol, Glenair can supply an exactingly-designed, tested, and qualified SpeedLine™ differential data cable, shielded high-speed contact insert, and a signature range of ruggedized, environmentally-sealed connector housings.

#### SPEEDLINE HIGH-SPEED DATA CABLE ASSEMBLIES



Glenair SpeedLine high-speed cable assemblies for VersaLink™ include factory-terminated pigtails and double-ended jumpers as well as turnkey Series 806 Mil-Aero and Series 794 Micro-Crimp high-density solutions



Glenair SpeedLine high-speed cable assemblies for El Ochito® include single- and double-ended jumpers, commercial protocol connector jumpers, and integrated Series 806 Mil-Aero, SuperNine®, and Series 792 Micro-Crimp

#### SPEEDLINE-COMPATIBLE HIGH-SPEED DIFFERENTIAL-PAIR SHIELDED CONTACTS



#### **SPEEDLINE COMPATIBLE GLENAIR SIGNATURE HIGH-SPEED CONNECTORS**



# BLUMARK RECOAX CABLES



Glenair is one of just a few interconnect manufacturers that can supply turnkey RF transmission line assemblies—fully connectorized and ready for immediate use—built 100% in-house with Glenair component parts. Glenair high-frequency RF assemblies are typically used in line-replaceable units and chassis that are part of an RF data transmission chain. The rugged, environmental construction of Glenair multi-port RF connector shells and contacts, combined with our high-reliability BluMark RF coax cables, makes these turnkey transmission line solutions ideal for mission-critical and commercial aerospace applications with exacting size, weight, and frequency requirements.



Double-Shielded • Low phase-change Fluoropolymer Dielectric • FEP Jacket

Triple-Shielded • Low-Loss PTFE
Tape-Wrapped Dielectric • FEP Jacket

#### TURNKEY

## RF and Microwave Transmission Assemblies



# With Glenair signature multi-port connectors, low-loss cables, and high-frequency contacts

#### **BLUMARK RF™ COAX CABLES**

BluMark RF 50 Ohm Coax Cables are available in seven size categories. These high-frequency, low-loss, flexible cables are suitable for radar and other aerospace applications as well as laboratory test equipment. Jacket options include FEP and radiation-resistant space-grade ETFE. Triple-shielded high-performance cables have expanded PTFE dielectric core for low loss up to 40 GHz. Application selection is based on compatibility with a particular RF / microwave connector type and size, as well as flexibility, EMI screening, weight considerations, temperature tolerance, and altitude.

#### 962-032-200



- 50 ohm size 200 (.204" diameter, .051" conductor) 26.5 GHz max. frequency low-attenuation cable
- -55 to +200 °C rated operating temperature
- FEP jacket, expanded PTFE dielectric, solid SPC center conductor
- Triple-shielded: Tape/foil/braid shield layers with >90 dB shield effectiveness

#### 962-032-130



- 50 ohm size 130 (.131" diameter, .029" conductor) 40 GHz max. frequency low-attenuation cable
- -55 to +200 °C rated operating temperature
- FEP jacket, expanded PTFE dielectric, solid SPC center conductor
- Triple-shielded: Tape/foil/braid shield layers with >90 dB shield effectiveness

#### 962-025-086



- 50 ohm size 086 (.104" diameter, .020" conductor) 40 GHz max. frequency low-attenuation cable
- -65 to +165 °C rated operating temperature
- FEP jacket, LPCF dielectric, solid SPC center conductor
- Double-shielded: Tape/braid shield layers

#### 962-032-160



- 50 ohm size 160 (.161" diameter, .036" conductor) 40 GHz max. frequency low-attenuation cable
- -55 to +200 °C rated operating temperature
- FEP jacket, expanded PTFE dielectric, solid SPC center conductor
- Triple-shielded: Tape/foil/braid shield layers with >95 dB shield effectiveness

#### 962-025-047



- 50 ohm size 047 (.056" diameter, .011" conductor)
  70 GHz max. frequency low-attenuation cable
- -65 to +165 °C rated operating temperature
- FEP jacket, LPCF dielectric, solid SPC center conductor
- Double-shielded: Tape/braid shield layers

#### **50 OHM COAX RF JUMPERS**

Series GRF02 50 Ohm Coax Cable "Jumpers" are COTS, cut-to-length cable assemblies with pre-installed connectors at both ends. Turnkey RF jumpers offer excellent flexibility with a bend radius of 6mm or 1/4 in.



# FIBER OPTIC CABLES



Glenair is the worldwide leader in harshenvironment aerospace-grade fiber optic interconnect assemblies. We manufacture every element in-house, from low-loss simplex, duplex, and multi-line fiber optic cables, to precision termini, military and aerospace-grade connectors, backshells, and tools. Glenair FiberKing fiber optic cables are optimized for reliable, durable performance in military and commercial aviation, space, harsh-environment oil and gas, and multi-termination (MT ribbon) assemblies.

#### **FIBERKING FIBER OPTIC CABLES**

- Lightweight, tight bend-radius fiber optic cable for 10Gb+ avionic networks
- Vibration, radiation, and temperature-resistant space-grade F/O designs
- Ultra harsh-environment (high-pressure, hightemp, water-blocking) oil & gas industry fiber optic cable assemblies
- Ruggedized fiber optic ribbon cable for multifiber termination (MT) applications

## Fiber Optic Cables and Harnesses



### For rugged mission-critical applications



#### THE FIBERKING MIL-AERO (MA) ECOSYSTEM

The FiberKing Mil-Aero (MA) Ecosystem is a complete flight-grade fiber optic interconnect solution for demanding military and commercial aerospace applications. This complete 10Gb+ low-loss fiber optic solution includes single- and multimode stepped and graded-index cables in simplex, duplex, and multi-line configurations. Glenair SuperNine and Glenair Front Release (GFR) fiber optic connectors are Glenair's signature offerings for high-speed, high datarate avionic networks. Cables and connectors are qualified to strict aviation industry standards for vibration, shock, moisture, and LSZH, and are rated to maximum optical loss (dB / km) at 850 nm < 5.0 and at 1300 nm < 3.0. Multimode cables are OM4 graded-index. Singlemode cables are OS1 stepped-index.



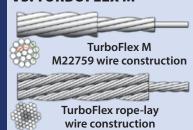




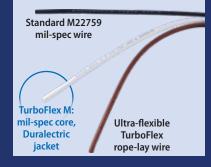
TurboFlex is an ultra-flexible and rugged power cable solution—ideal for high-voltage electrical distribution and propulsion applications such as battery plant-to-inverter-to-electric motor cables for eVTOL aircraft. Constructed from rope-lay configuration copper or aluminum wire and jacketed with Glenair signature Duralectric insulation, TurboFlex cables are optimized for use in an ecosystem of Glenair signature contact and connector technologies. Turnkey connectorized or lugged cable assemblies—fully tested and ready for immediate use—provide reliable high-temperature tolerant performance up to 4500 VAC.



■ Duralectric™ is the highperformance TurboFlex® jacketing material. Different compounding formulas are optimized for weight savings, radiation resistance, ultra low temperatures, conductivity, and immersion in chemical or caustic fuels. Available in a broad range of colors including safety orange.



TurboFlex cables are jacketed with Duralectric insulation, which contributes significantly to the flexibility of the product. Available wire cores include rope-lay (standard) for maximum flexibility, and M22759 wire (TurboFlex M) with the flightheritage of a mil-spec core and a slightly larger bend radius, but far superior flexibility compared to standard M22759 wire.



# TurboFlex ultra-flexible power distribution cable



Technical overview

#### **TURBOFLEX CABLE APPLICATION EXAMPLE**



This multibranch TurboFlex power and data interconnect assembly for a ruggedized defense application demonstrates the remarkable flexibility and minimal bend radius of large form-factor (up to 450 MCM) TurboFlex cable. Example shown features UV-and chemical-resistant Duralectric jacketing in FED-STD 595C Safety Orange.

#### ABOUT TURBOFLEX WITH DURALECTRIC™ D JACKETING

Duralectric™ D is a Glenair Signature elastomeric material used in wire insulation, cable and conduit jacketing, overmolding, and shrink boots. Glenair TurboFlex high-flexibility power distribution cables are supplied with Duralectric jacketing in different wall thicknesses, as well as "tell-tale" dual-layering.

TurboFlex core conductors are available in three aerospacegrade material and temperature configurations:

- -T = Tin/Copper (-60° +150°C),
- -S = Silver/Copper (-60° +200°C)
- -N = Nickel/Copper (-60° +200°C)

A signature configuration of TurboFlex is available with high-temperature shielding and lightweight aluminum conductors.







DURALECTRIC™ D PHYSICAL PROPERTIES			
Property	Typical Result	Test Method	
Hardness, Shore A	60	ASTM D2240	
Tensile Strength, psi	1100	ASTM D412	
Elongation, %	500	ASTM D412	
Tear Strength, Die B, ppi	150	ASTM D624	
Low Temperature Impact at -65°C	Pass/No Cracks	ASTM D2137	
Accelerated UV/Sunlight Resistance, 53 yr. Equiv. Exposure	Pass/Excellent	IEC 60068-2-5	
Ozone Resistance	Pass/No Cracks	ASTM D1149	
Zero Halogen	Pass	IEC 754-1	

DURALECTRIC™ D ELECTRICAL PROPERTIES		
Property	Typical Result	Test Method
Dielectric Strength, kV/mm	19	ASTM D419
Comparative Tracking Index, VAC	> 600	ASTM D3638

## GENERAL DURALECTRIC D PERFORMANCE SUMMARY

- Service Temperature Range: -65°C to +200°C
- Fire Resistant and Low Smoke-Zero Halogen (LSZH)
- RoHS materials
- Resistant to common aerospace, military and industrial fluids
- UV resistant

DURALECTRIC™ D FIRE RESISTANCE PROPERTIES		
Property	Typical Result	
Flammability		
Oxygen Index, %	45	
FAR 25.853, 12 Second Vertical	Pass	
FAR 25.853, 60 Degree	Pass	
FAR 27.1365 b,c	Pass	
BSS7230 Method F2	Pass	
IEC60614-1	Pass	
EN60695-2-12, 850°C Glow-Wire	Pass	
UL1685 FT4/IEEE1202	Pass	
Smoke Density		
BSS7238	Pass	
NES 711	Pass	
EN 60695-2-11	Pass	
UL1685 FT4/IEEE1202	Pass	
Combustion Toxicity		
BSS7239	Pass	
NES 713	Pass	
SMP800 C	Pass	

LIGHTWEIGHT AVIONICS, FLIGHT DECK, ACTUATOR AND SENSOR CONNECTORS



Series 806 Mil-Aero: Advanced performance, reduced size and weight



Innovative design meets key performance benchmarks for harsh vibration, shock, and environmental settings—as well as highaltitude, unpressurized aircraft zones with aggressive voltage ratings and altitude immersion standards.

#### SIZE AND WEIGHT SAVING SOLUTIONS: CATALOG OR CUSTOM



- Next-generation small form factor aerospacegrade circular connector
- Designed for harsh application environments including SWAMP-zone sensors, flight navigation electronics, and flight deck avionics
- Integrated antidecoupling technology
- High density 20HD, 22HD, RF, power, and high-speed contact arrangements
- Hermetic and filter versions
  - +200°C temperature rating

## Series 806 Mil-Aero **Ultraminiature Circular Connectors**



For harsh aerospace applications IAW MIL-DTL-38999

#### **SERIES 806 MIL-AERO: FEATURES / SPECIFICATIONS**

- **Supported wire sizes:** #20HD contacts 20-24 AWG #22HD contacts 22-28AWG
- Dielectric withstanding voltage #20HD layouts: 1800 VAC #22HD layouts: 1300



- "Triple ripple" wire sealing grommet (75,000 ft. rated)
- **Integral Nano Band shield termination** platform
- EMI shielding effectiveness per D38999M para. 4.5.28 (65 dB min. leakage attenuation @ 10GHz)
- 10,000 amp indirect lightning strike
- MIL-S-901 Grade A high impact shock

#### AVAILABLE LIGHTWEIGHT ALUMINUM "CODE RED" HERMETICS

CODE RED is a lightweight encapsulant sealing and assembly process with 50% package-weight savings compared to glass-to-metal seal Kovar/stainless steel solutions. Non-outgassing

CODE RED (IAW NASA/ ESA) provides durable hermetic sealing with 1X10<sup>-7</sup> leak rate performance. Gold-plated copper contacts deliver outstanding lowresistance current carrying capacity.









#### **SMALLER AND LIGHTER WITH EQUAL D38999** PERFORMANCE?

**High-Density** Lavouts

in a smaller package

"Top Hat" **Insulator** 

Twice as many contacts High voltage rating, foolproof alignment Triple Ripple Wire Seal

Reliable 75,000 ft. altitude immersion







AVIONICS, FLIGHT DECK, ACTUATOR AND SENSOR CONNECTORS

# SuperNine®

The advanced-performance MIL-DTL-38999 Series I, II, III, and IV type connectors



SuperNine® is a "Better-than-QPL" MIL-DTL-38999 Series I, II, III, and IV connector family with outstanding durability, sealing, ease of shield termination, PC tail configurations, environmental and hermetic classes, connector savers, as well as off-the-shelf EMI/EMP filter connectors and more—all with Glenair's legendary service, support, and product availability.

# SUPERNINE SERIES I AND SERIES II BAYONET-LOCK CONNECTORS



SuperNine Series I (scoop-proof) and Series II (low-profile) bayonet-lock connectors (available now in Class G space-grade)

## SuperNine MIL-DTL-38999 Series I, II, III, and IV



#### Advanced performance mil-aero / defense connectors

#### SUPERNINE MIL-DTL-38999 SERIES III QPL COMPOSITE CLASSES J AND M





- DLA-qualified composite classes J (Cad / O.D.) and M (Electroless Nickel)
- QPL and Glenair signature series
- Available integrated banding porch with 50% weight savings
- D38999/26 plug and D38999/20 wall-mount receptacle
- 100% molded composite (not machined) for superior strength and durability
- 30% glass-filled PEEK
- 20% weight savings versus standard metal connector

#### **ADVANCED-PERFORMANCE SUPERNINE PLUGS AND RECEPTACLES**



Anti-decoupling, high vibration ratcheting coupling nut IAW Bell Helicopter 299-100-B29 vibration testing



Glass-to-metal sealed and lightweight CODE RED encapsulant sealing hermetic-class connectors



SuperNine PowerPlay high-voltage connectors with temperature-tolerant Crown Ring contacts



High-temperature and cryogenic ThermaRex solutions



High-speed El Ochito Octaxial solutions for 10Gb Ethernet, USB 3.0 and SATA



High-frequency RF and hybrid RF/signal configurations

LIGHTWEIGHT AVIONICS, FLIGHT DECK, ACTUATOR AND SENSOR CONNECTORS



Mighty Mouse micro miniature connector series for optimized SWaP



# Mighty Mouse Connectors: Reducing the Size and Weight of Electrical Wire Interconnect Systems **Since 1997**

- 8 coupling styles and 67 contact arrangements from 1 – 130 contacts
- MIL-DTL-38999 caliber performance
- Size #23, #22, #20, #20HD, #16, #12, #8 signal, power, RF, and high-speed contacts
- **Discrete connectors and** turnkey cable assemblies

#### **FULL RANGE OF SUPPORTED CONTACTS, 67 CONTACT ARRANGEMENTS**



Power





RF / Microwave

**Pneumatic** 



67 arrangements, from 1-130 contacts

Signal

#### SERIES 80 MICRO MINIATURE

# Mighty Mouse Connectors and Cables



Awesome performance, itty-bitty package

#### **CHOOSE FROM 8 DIFFERENT COUPLING DESIGNS**







Series 801 double-start ACME thread



Series 802 AquaMouse UNEF thread



Series 803 bayonet coupling



Series 804 quick-disconnect



Series 824 locking quick-disconnect



Series 805 triple-start thread, size #23 contact layouts



Series 806 modified triple-start, size #22HD and #20HD layouts

#### **AVAILABLE MIGHTY MOUSE CONNECTOR CLASSES**



IP67 environmental



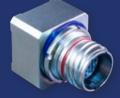
Glass-to-metal seal hermetic



CODE RED encapsulant-seal hermetic



EMI/RFI Filter



EMP Transient Voltage Suppression



Bulkhead feed-thrus and penetrators



Sav-Con° connector savers



High-frequency RF / Microwave



High-speed Ethernet



Single- and multimode fiber optic

## AVAILABLE COTS SPECIAL-PURPOSE DESIGNS AND PACKAGING



Low-profile COBRA



**Mouse Bud** 



**Double-standoff PC tail** 



**COTS flex jumpers** 



Special feed-thrus

NEXT-GENERATION MICRO MINIATURE RECTANGULAR CONNECTORS



High-density, crimp-contact, power and signal connectors with precision-machined micro miniature packaging



Sometimes the simplest ideas are the best ideas. The Series 791 is a simple idea. Let's create a brand new class of connector—the ultraminiature rectangular. Let's combine the versatility of the Series 790 Micro-D connector with the rugged features of our popular HiPer-D M24308 connector. Let's add a unique dual lobe shell and recess the pins to eliminate the possibility of scooping damage. Then let's add high speed datalink capability. Originally designed for NASA's Orion project, the Series 791, with all its special features, is well-suited for general aerospace use as well. The

Series 791's small size and blind mate capability make it a perfect choice for LRU electronic modules. Other applications include radars, communication equipment, avionic systems, power distribution units, instrumentation, and other applications that require a smaller, higher performance interconnect in standard I/O or rack-and-panel configurations.

- Next-generation small form factor aerospacegrade rectangular connector
- Scoop-proof recessed pin contacts
- 37 arrangements, 12 shell sizes for the ultimate in versatility
- Rugged aluminum alloy dual-lobe shell
- Environmental
- EMI shielded
- Blind mating



### High-speed El Ochito® variants of Glenair Signature micro miniature crimp-contact rectangular connectors





gear, satellite downlink equipment,

The Series 792 connector brings high-speed datalink capability to the Glenair Series 79 rectangular connector family. Size 8 cavities accept standard Quadrax and El Ochito datalink contacts. The 792's small size and blind-mate capability makes it a perfect choice for radars, communications

exoatmospheric vehicles, avionics, and instrumentation.

Board mount versions feature straight and right angle terminals.

The Series 792 is an aerospace-grade ultraminiature rectangular connector for high-speed datalinks including 10Gb Ethernet, USB 3.0, and HDMI. The Series 792 features precision-machined (not sta mped!) aluminum alloy shells with dual lobes for robust polarization. The 100% scoop-proof interface protects contacts from damage. An integrated ground spring reduces susceptibility to electromagnetic interference. Hybrid layouts with discrete size #23 signal or power contacts add additional versatility.

- **High-speed Ethernet, USB** 3.0, HDMI
- Printed circuit board and cable connectors
- Scoop-proof interface
- 12 arrangements, 6 shell sizes for the ultimate in versatility
- Rugged aluminum alloy dual-lobe polarized shells
- Environmentally sealed
- **Integrated EMI shielding** and grounding
- **Blind mating**





B contacts/connectors for Ethernet, SuperSpeed USB and multi-Gb datalinks



High speed, harsh environment El Ochito® octaxial connectors, contacts, and turnkey jumpers save size and weight in aircraft avionics, weapons systems, satellites, and communications gear.



El Ochito® White

**10G Ethernet** 1000BASE-T 10GBASE-T 10Gbps / 100 Ohms



El Ochito<sup>®</sup> Blue

SuperSpeed USB 3.0 Aerospace-grade 5Gbps / 90 Ohms



El Ochito® Red

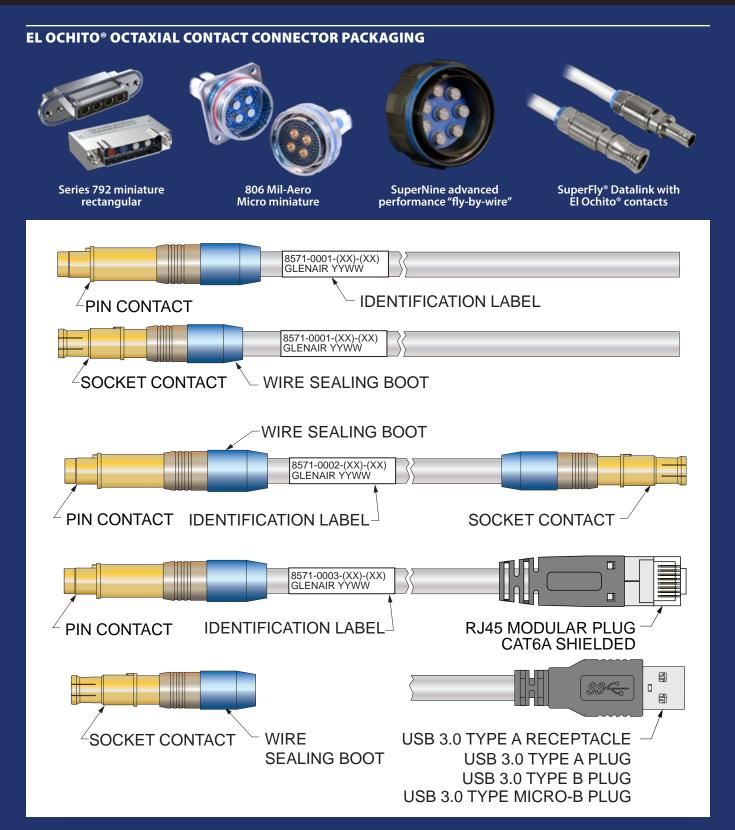
**HDMI SATA** DisplayPort 5Gbps / 100 Ohms

- 10GbE, SuperSpeed USB, and multi-gigabit shielded pairs
- Universal drop-in for keyed size #8 connector cavities
- **Data-pair isolation for** optimal signal integrity
- Crimp or threaded shield termination contact types
- Snap-in, rear release
- **Environmentally sealed**
- Aerospace-grade cable assemblies and jumpers
- 50% cable / contact reduction compared to **Quadrax**

# El Ochito®: The Ultimate Shielded High-Speed Data Contact / Connector Clenair



High-speed Ethernet · SuperSpeed USB 3.0 · HDMI



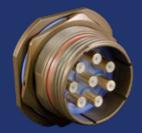
MISSION-CRITICAL
HIGH-FREQUENCY
RF INTERCONNECT
ASSEMBLIES



Flight-Grade RF, Microwave, and mmWave Connector Assemblies and Discrete RF Contacts and Connectors



#### GLENAIR SIGNATURE MULTI-PIN CONNECTORS FOR RF / MICROWAVE APPLICATIONS



Series 23 SuperNine RF multiport connectors advanced-performance MIL-DTL-38999
Series III type connectors with superior shielding, sealing, and high-vibration performance.
Unibody ground plane and insert arrangements per MIL-STD-1560.



Series 806 RF Mil-Aero multi-port connectors micro-miniature connectors with advanced electrical, mechanical, and environmental performance. Unibody ground plane and RF contact insert arrangements.



Series 795 RF high-density, multi-port connectors duallobe scoop-proof high-density rectangular series. One-piece connector shell provides a common unibody ground plane that eliminates radiation through the connector.



Series GMMD modular Micro-D Coax connectors supplied in SMT PCB receptacles and prewired plug assemblies. Supports up to 16 lines of 50-Ohm coax as well as 75-Ohm and mixed arrangements.

#### FLIGHT-GRADE

# RF / Microwave Assemblies with Glenair Signature Connectors, Contacts, and Cables



for mission-critical RF applications

#### 50 AND 75 OHM COAX CONTACTS FOR USE IN MULTIPIN AEROSPACE-GRADE CONNECTORS



Size #16 coaxial contacts



Size #12 coaxial contacts



Size #8 coaxial and concentric twinax contacts





26.5 GHz G-Link RF contacts with integral female SMA adapter for easy cable attachment





BLUMARK

Size 047 26.5 GHz hand-formable tin-soaked braid

Size 086 40 GHz FEP or ETFE jacket

36 Size 160 |z 18 and 40 GHz, r with FEP or |ket ETFE jacket, | Low Phase Change

160 Size 40 GHz, 26.5 EP or FEF acket, ETFE j

Size 200 26.5 GHz FEP or ETFE jacket triple shield Size 235 18 GHz, FEP or ETFE jacket triple shield

Size 300 18 GHz, FEP jacket triple shield Size 450 10 GHz, FEP jacket triple shi<u>eld</u>

#### 50 OHM COAX JUMPER ASSEMBLIES WITH LOW-LOSS CABLE AND PRECISION-GRADE CONNECTORS



#### RF CONNECTOR ADAPTERS AND PROTECTIVE COVERS, PRECISION-GRADE



TNC-SMA adapters



N-SMA adapters



SMA-SMA adapters



SMP-SMA adapters



2.92-SMA adapters



Protective covers for RF connectors

HERMETIC SEALING LIGHTWEIGHT ALUMINUM SHELL AND COPPER CONTACTS



**Best-of-Class Hermetic-**Hermetic Seal Connector Designs: Glass-Sealed and Lightweight Encapsulant



Resolve gas, moisture, and particle ingress problems with conventional glass-sealed

hermetic or advanced CODE RED lightweight encapsulant-sealed designs.

> Glenair offers conventional back-potted receptacle connectors, lightweight hermetic encapsulant connectors, as well as glassto-metal seal hermetic solutions to cover the full range of application sealing requirements.

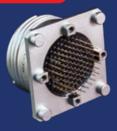
#### **ALL SOLUTIONS DELIVER**

- Superior pressure resistance to 32,000+ PSI
- Higher resistance to extreme operating temperatures to 260°+C
- **Superior mechanical** strength
- No material breakdown or aging over time
- Helium leak rate <1X10<sup>-7</sup> cc/sec to 1X10<sup>-10</sup>

#### CODE REI

#### LIGHTWEIGHT ENCAPSULANT HERMETIC SEALING

Lightweight hermetic encapsulant sealing solution with 1X10<sup>-7</sup> leak rate performance. Available today in Mighty Mouse 806 Mil-Áero, M24308/9 D-Sub and D38999/23.







Aluminum shell **CODE RED hermetic** connectors and copper contacts reduce weight and improve electrical performance compared to heavier-duty glass-to-metal seal hermetic solutions.

#### ADVANCED PERFORMANCE

# Glass-Sealed and Encapsulant Hermetic Connectors



Thousands of same-day-availability part numbers

#### **UNIQUE HERMETIC OFFERINGS AND CATALOG (COTS) SOLUTIONS**



Coax, Triax, Quadrax and hybrid-contact layouts



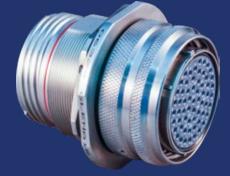
Rectangular hermetics including Series 28 HiPer-D and Series 79



El Ochito high-speed octaxial contacts in a lightweight CODE-RED sealed bulkhead feed-thru



**Triax hermetic** 



Hermetic Sav-Con feed-thrus and gender changers



Dual-flange PC tail hermetic



Hermetic with crimpremovable contacts



Hermetic bulkhead penetrators



Hermetic receptacles with integrated band porch

EMI/EMP FILTER **RECEPTACLES** AEROSPACE-**GRADE** 



EMI/RFI Filter Connectors and EMP Suppression: Planar Array Power, Signal, and TVS Solutions



Planar filter array and TVS diode connectors diodes in standard catalog as well as build-to-order configurations

Table I: Capacitor Array Code / Capacitance Range			
Class	Pi - Circuit (pF)	C - Circuit (pF)	
Х	160,000 - 240,000	80,000 - 120,000	
Υ	80,000 - 120,000	40,000 - 60,000	
Z	60,000 - 90,000	30,000 - 45,000	
Α	38,000 - 56,000	19,000 - 28,000	
В	32,000 - 45,000	16,000 - 22,500	
С	18,000 - 33,000	9,000 - 16,500	
D	8,000 - 12,000	4,000 - 6,000	
E	3,300 - 5,000	1,650 - 2,500	
F	800 - 1,300	400 - 650	
G	400 - 600	200 - 300	
J	70-120	35-60	



Planar filter arrays and TVS diodes may also be incorporated into rectangular connector packaging such as the Micro-D and Series 79 Micro-Crimp devices shown here.

- Planar, multilayer ceramic capacitive filters, with and without transient voltage suppression diodes
- Space-grade plating and outgassing processing
- C and Pi electrical configurations
- PC tail, crimp or solder cup termination
- 35 240,000 pF capacitance
- Fast and reliable diode burn-in and test services
- **Turnkey in-house** manufacturing of all filter connector elements and processes

#### AEROSPACE-GRADE

## **EMI/EMP Filter connectors**



### Innovative designs · total vertical integration



Extended-shell PC-tail cylindrical filter with threaded standoff



Special-purpose filter connector cable adapter (Sav-Con®)



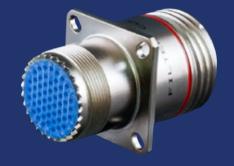
Custom reduced-length sidecar filter connector design



Series 80 Mighty Mouse PC-tail filter receptacle



Series 80 Mighty Mouse solder-cup filter receptacle with integrated banding porch



MIL-DTL-38999 type crimp-contact termination filter receptacle



MIL-DTL-38999 Series III type EMP TVS diodeequipped filter connector



MIL-DTL-83723 type filter connector, gold-plated for atomic oxygen corrosion resistance

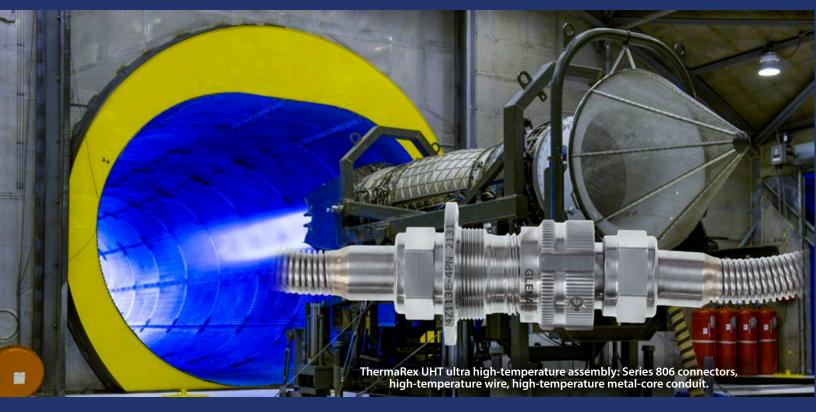


Quick-disconnect circular with solder-free contact filter array

EXTREME -TEMPERATURE INTERCONNECT ECOSYSTEMS



Cryogenic and high-temperature tolerant connectors, cables, and conduit systems



Sensor devices in aerospace engine applications are increasingly exposed to higher temperature operating environments. Rugged sensors in FADEC equipment—an extreme high temperature environment—are also exposed to temperature extremes well beyond the capabilities of conventional interconnect devices. Glenair ThermaRex interconnect solutions are designed to survive and excel in high continuous operating temperature application environments up to 600°C.

#### HIGH-TEMPERATURE TOLERANT CROWN RING CONTACTS: ThermaRex™ HT SERIES



## Glenair Signature Crown Ring contact series

provides reduced contact resistance, superior conductivity, and higher temperature-tolerance than conventional AS39029 contacts.

- Superior conductivity performance compared to beryllium copper contacts, across full temperature range
- Up to 60% lower contact resistance than AS39029 contacts (normalized, less wire)
- Contact bodies made from high-temperature and stress-relaxation-resisting non-Beryllium Copper material
- Stainless steel Crown Ring
  - Provides socket forces without stress relaxation at High-Temperatures
  - Moves socket spring function from socket body to ring, allowing use of highconductivity copper
- Gold over nickel plating
  - Thicker plating than industry standards for reduced contact fretting and higher temperature endurance
  - Gold over nickel is "gold standard" for high-reliability aerospace contacts
- Crimp versions use standard industry tooling, including crimp die/locator and insertion/ extraction tools (2AWG Crown Ring contacts require custom tooling)

#### HIGH-TEMPERATURE TOLERANT

### ThermaRex Interconnect Solutions



#### High-temperature, Ultra high-temperature, and cryogenic

The ThermaRex product family includes connectors, cables, and wire protection conduit systems organized into three temperature ranges: ThermaRex HT (high-temperature), ThermaRex UHT (ultra high-temperature), and ThermaRex Cryo.

#### 300°C ThermaRex HT Connector



- Service rating up to 300°C
- Vibration-resistant threaded coupling
- High-temperature ceramic insulators and silicone seals
- Durable stainless steel construction
- Available in Series 806, SuperNine®, or Series 79 rectangular
- Utilizes Glenair Crown Ring contacts

#### 600°C ThermaRex UHT Connector



- 300°C to 600°C service range
- Vibration-resistant threaded coupling
- Specialized contacts, laser welds, and metal seals

■ Environmental-class service rating down to -195°C ■ Vibe and shock at D38999 level, immersed in LN2

- Utilizes ultra-high temperature flexible ceramic-insulated cable
- Ideal for nuclear and other extreme temperature applications

■ Cryogenic temperature-resistant Duralectric K grommet and

■ Cold temperature-resistant thermoplastic dielectric insulator

#### -195°C ThermaRex CRYO Environmental and Hermetic Connectors





- Hermetic-class service rating -195°C to +200°C
- Series 806 micro-miniature high-density packaging
- Corrosion-resistant stainless steel shell construction
- Glass-to-metal hermetic seal leak rate <1 X 10<sup>-7</sup> cc He / sec @ 1 ATM

#### **Complementary ThermaRex Ecosystem Technologies**

Hermetic





interfacial seals

High-temperature polymer-core wire protection conduit



Flexible stainless steel metal-core jacketed conduit



Three classes of HT and UHT flexible braided shielding

SPECIAL PURPOSE AIRPORT TERMINAL-TO-AIRCRAFT DATA UPLINKS

## Gatelink Pro IIII

GateLink Pro™ High-Speed Data Uplink Connector



Environmentally-sealed breakaway design for high-speed data transfer between terminal gate and aircraft

Gatelink Pro™ connectors are exactingly designed to meet the needs of airport terminal-to-aircraft data uplinks. The IP68 sealed receptacle connector on the aircraft is designed for low profile environmental performance (available ProSeal™ protective cover adds additional environmental protection). Plug connectors are ruggedized for rough handling with pogo pin contacts and retention springs recessed deep into the plug to prevent damage. Designed for fast and reliable high-speed Ethernet data transfer up to 1Gb / second. Turnkey overmolded cable assemblies as well as discrete connectors and environmental shrink boots are available.

- Durable pogo pin contact system rated to tens of thousands mating cycles
- Sealed receptacle available with ProSeal spring-action protective cover
- Straight or rightangle Autoshrink wire protection boots or rugged overmolded plug assemblies for reliable environmental protection

#### **IP68 SEALED**

### GateLink Pro™

## Glenair.

#### High-speed data uplink connector

#### **GATELINK PRO APPLICATIONS AND SOLUTIONS**

Wired datalink interconnect access to the aircraft from the airline terminal gate supports various information domains and data types including aircraft traffic control, airline information services, passenger entertainment, weather, and so on. Airline operating center applications (flight plans, schedules, advisories) are quickly and reliably uploaded to the aircraft during turnarounds at the gate. Mechanical and environmental damage to the datalink interface is a common problem solved by GateLink Pro.





Overmolded environmental plugs and hybrid GateLink Pro to RJ45 cable sets

IP68 sealed receptacle with integrated ProSeal™ protective cover and Autoshrink™ environmental sealing / strain relief boot.

Mated GateLink Pro™ plug and receptacle cordsets with shielded twisted pair cabling. Plug side features environmental overmolding, receptacles side utilizes strain relief boot

#### **GATELINK PRO SPECIFICATIONS**



Voltage rating	500 VAC
Current rating	5 amps
Contact resistance	20 milliohms maximum
Plug-to-receptacle ground resistance	<5 milliohm
Maximum wire size	#24 AWG
Insulation resistance	5000 megohms min.
Water immersion	MIL-STD-810 Method 512, one meter for one hour
Durability	2000 mating cycles (receptacle)
Corrosion resistance	1000 hours
Sine vibration	EIA-364-28 condition IV, 20g peak
Random vibration	EIA-364-28 condition V letter H, 29g rms
Shock	EIA-364-27 condition D, 300g peak
EMI shielding effectiveness	40 dB minimum to 10 GHz

#### **GATELINK PRO AVAILABLE ACCESSORIES**





Anti-vibration and shock spring-action solution • Self-aligning environmental seals



Autoshrink is a high-performance elastomeric material (Glenair Duralectric™ formula polymer GPS67) cold-action shrink boot and jacket solution for commercial aeospace electrical wire interconnect systems AEROSPACE-GRADE
POWER
DISTRIBUTION
CONNECTORS AND
CABLES



Advanced power connector design for higher voltage, higher altitude, and higher frequency applications



## The aircraft industry's most advanced power distribution interconnect

Electrical power generation technology in aircraft has evolved to meet modern requirements for higher power and lighter weight systems. Growing electrical power needs on commercial aircraft—particularly for backup generator applications—have caused major changes in power system architectures to accommodate peakload stress factors in electrical wire interconnect (EWIS) cabling.

- PowerLoad™, the high-vibration, high-temperature interconnect optimized for higher-voltage, higher-altitude, and higher-frequency
- TurboFlex®, the Glenair signature high-flexibility power cable solution jacketed with rugged Duralectric insulation. Available wire cores include rope-lay (standard) for maximum flexibility, and M22759 wire (TurboFlex M) with the flight-heritage of a mil-spec core and slightly larger bend radius.
- Crown Ring crimp, bus bar, and lug style contacts, optimized for high current carrying, high temperature performance.

A GLENAIR SIGNATURE SOLUTION: CONNECTORS, CONTACTS, CABLES, ACCESSORIES, AND ASSEMBLIES

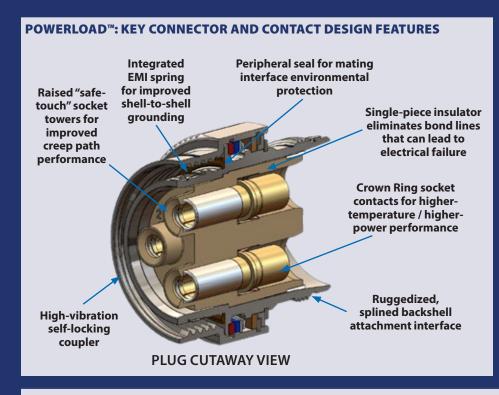
- For applications up to 2000 VAC / 1500 Hz and higher, and from 150 – 800 Amps.
- 230°C maximum operating temperature connectors (stainless steel bodies and shells)
- TurboFlex® rope lay power cables optimized for PowerLoad™ connectors, from 8 AWG to 4/0
- Ultra-flexible configurations with ruggedized Duralectric or FEP jacketing: single-wall hookup wire or dual-wall jacketed interconnect cabling
- High-temperature Crown Ring contact technology
- Heavy-duty accessory interface

#### HIGH PERFORMANCE

## PowerLoad<sup>™</sup>Series



for backup generators and other high power demand applications



#### **GLENAIR SIGNATURE CROWN RING CONTACTS**



- Crimp, bus bar, and lug wire termination
- Precision-machined high conductivity copper alloy
- Up to 60% lower contact resistance than equivalent AS39029 contacts
- Higher operating temperature resistance compared to other specialized high-power contacts
- Gold-plated for enhanced high-vibration durability

#### TURBOFLEX® ULTRA FLEXIBLE / RUGGED POWER CABLES WITH DURALECTRIC OR FEP JACKETING

TurboFlex, Glenair high-flexibility power cabling has been optimized for use with PowerLoad connectors, and is supplied with either industry-standard FEP or Glenair signature Duralectric jacketing material, which is optimized for fluid immersion, caustic chemical exposure, temperature extremes, and UV radiation. Both materials are available in a broad range of colors including safety orange.





Available with cable gauge selections from 8 AWG to 4/0, to provide suitable margins for DWV, frequency derating, and peak-load performance.

Abrasion Resistance	Good
Wear Resistance	Good
Flame Resistance	Excellent
Sunlight Resistance	Excellent
Flex Resistance	Excellent

#### TURBOFLEX® WITH DURALECTRIC™ JACKETING: **ENVIRONMENTAL PERFORMANCE**

Temperature rating: -60°c to 200°c

Halogen free per IEC 60614-1

Accelerated weathering and simulated solar radiation at ground level per IEC 60068-2-5; 56 Days exposure, suitable for greater than 50 years of service in direct sunlight

Flame resistant per IEC 60614-1

Flame resistant per UL 1685, section 12 (FT4/ IEEE120), vertical-tray fire-propagation and smoke

Flame resistant per FAR 25.853 (A) amendment 25-116, appendix Fpart I (A) (1) (i), 60 second vertical burn test

Limiting oxygen index of 45 per ISO 4589-2:1999 Low smoke per NES 711, smoke density of 11.75 Smoke density class F1 per NF F 16-101 IAW DIN EN 60695-2-11:2011

Low smoke toxicity per NES 713, tested value of 1.9 Fungus rating of 0 per MIL-STD-810g method 508.5, Does not support fungal growth

ASTM D624, die B tear strength, 150 pounds per inch minimum on jacket material

Low outgassing per ASTM e595 after post curing, TML .06%, CVCM .006%, WVR .02%

Resistant to fluids per MIL-STD-810F, method 504

JP-8 per MIL-DTL-83133 (NATO type 34)

MIL-H-5606 hydraulic fluid

MIL-PRF-23699 lubricating oil

MIL-C-85570 cleaner

TT-I-735 Isopropyl alcohol

AMS 1432 potassium acetate deicing/anti-icing

MIL-C-87252 coolant

Amerex AFF fire extinguishing foam

THE POWER CONNECTOR FOR DEMANDING APPLICATIONS



Series 970 PowerTrip high-density reduced size and weight power connectors for demanding harshenvironment applications

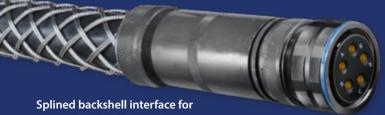




Lightweight plug with ratcheting coupling nut and low-resistance LouverBand contacts



Keyed receptacle with superior sealing and EMI shielding



Splined backshell interface for improved backshell attachment, strain relief, and EMI shielding.

The Series 970 PowerTrip™ offers improved performance compared to industrial-grade power connectors including higher density, superior resistance to vibration and shock, lower resistance, and more. Designed explicitly for aerospace-grade power interconnect applications, PowerTrip is fully compatible with Glenair TurboFlex power cables.

- Fast, easy mating with triple-start ACME thread: 360° turn for full mating
- Reduced size and weight compared to conventional industrial and/or aerospace solutions
- LouverBand sockets for improved current ratings; up to 2000 mating cycles
- Ratcheting coupling nut for secure mating and high vibration resistance
- Operating temperature -65° C to +200° C
- Hermetic and EMI filter options available

## PowerTrip™



### High-density, high-performance power connectors

#### SERIES 970 POWERTRIP™ CONNECTOR STYLES







Square Flange Receptacles 970-003



Jam Nut Receptacles 970-004



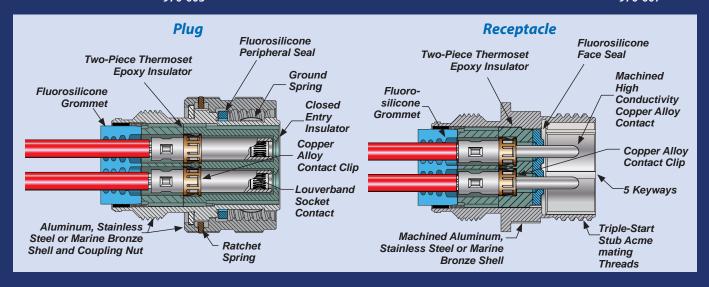
Cable Receptacles 970-005



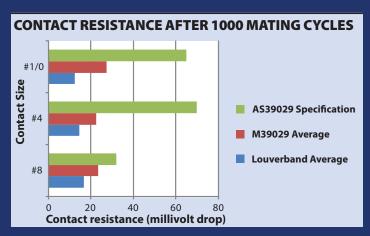
Feed-Thru Bulkhead 970-006



Hermetic Feed-Thru Bulkhead 970-007



Series 970 PowerTrip™ Specifications						
Current Rating	Up to 225 A.					
Dielectric Withstanding Voltage	2000 VAC					
Insulation Resistance	5000 megohms minimum					
Operating Temperature	-65° C. to +200° C.					
Shock	300 g.					
Vibration	37 g.					
Shielding Effectiveness	65 dB minimum from 1GHz to 10GHz.					
Durability	2000 mating cycles					



#### ABOUT THE POWERTRIP™ CONTACT SYSTEM

Series 970 contacts are precision-machined using high conductivity copper alloy. A stamped and formed spring ("LouverBand") is installed into the socket contact. The spring is made from 6 mil copper alloy. Testing has demonstrated that this contact system outperforms conventional industrial and aerospace-grade contact systems. The LouverBand spring provides many points of electrical contact with the mating pin, as opposed to a few "high spots" on a conventional four-finger contact as shown in the figure below. The size #8 PowerTrip socket contact has a total of 18 louvers. The #4 has 27 louvers, and the #1/0 has 42 louvers. The LouverBand design offers lower voltage drop for reduced joule heating. In addition to its electrical advantages, the LouverBand also is mechanically superior to conventional four-finger contacts. The LouverBand spring has consistent, stable normal force, even when subjected to thousands of mating cycles and temperature extremes.



Conventional contact on the left, LouverBand contact on the right



LouverBand socket contact cutaway

ELECTRICAL POWER PROPULSION SYSTEM CONNECTORS, CABLES, AND ACCESSORIES

## Power Play<sup>™</sup>

A complete ecosystem of lightweight vibration- and shock-resistant connectors, contacts, and cables



PowerPlay is a high-power, single-pole and multi-pole connector series—with four different circular and rectangular packaging options: SuperNine Series III triple-start, SuperNine Series I bayonet, Series 806 micro-miniature, and Micro-Crimp precision rectangular. The connector series combines Glenair signature raised tower insert architecture, Crown Ring contacts, and TurboFlex cable compatibility into the interconnect industry's most innovative power solution. PowerPlay's high-conductivity Crown Ring contact and dielectric insert technology delivers 5,000 VAC dielectric withstanding voltage. Raised safe-touch socket tower and available safe-touch pin meets industry protection requirements for high power distribution applications.

- 5000 VAC dielectric withstanding voltage
- High current, lowresistance, and superior vibration performance
- Safe-touch finger-proofing
- Integrated band platform cable shield termination
- Compatible with TurboFlex high-flexibility cable
- Support for bus-bar and other wire terminations
- Multi-pin arrangements for size 8 and 4 AWG contacts. Single-pole arrangements for 2, 1/0, 2/0, and 4/0 contacts. Options for 20 AWG interlock contacts on all sizes

#### SERIES 973

### PowerPlay™ High-Power Connectors and Cables



Rugged, life-of-system durability

#### **POWERPLAY SIGNATURE HIGH-POWER CONNECTOR SELECTION GUIDE**



SuperNine Series III PowerPlay Triple-Start



SuperNine Series I PowerPlay Bayonet

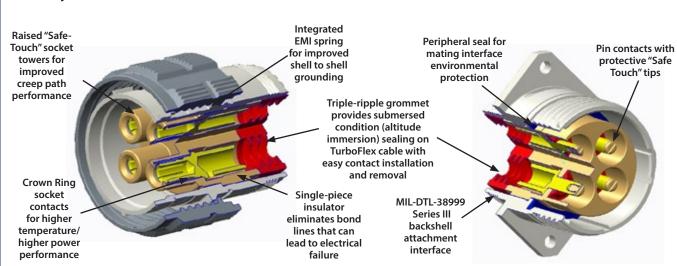


Series 806 Mil-Aero PowerPlay High Density



Micro-Crimp PowerPlay Rectangular

#### PowerPlay™: KEY CONNECTOR AND CONTACT DESIGN FEATURES, PLUG AND RECEPTACLE CUTAWAY VIEWS



## GLENAIR SIGNATURE CROWN RING CONTACTS



- High vibration-resistant, high-conductivity gold-plated copper alloy. Socket contact adds stainless steel Crown Ring; pin contact adds thermoplastic finger-safe tip
- Up to 60% lower contact resistance than equivalent AS39029 contacts
- High operating temperature resistance compared to other specialized high-power contacts

## TURBOFLEX® ULTRA FLEXIBLE / RUGGED POWER CABLES WITH DURALECTRIC JACKETING

TurboFlex high-flexibility power cabling is optimized for use with PowerPlay connectors and is supplied with Glenair signature Duralectric jacketing material for rugged fluid immersion, caustic chemical exposure, temperature extremes, and UV radiation. Duralectric is available in a broad range of colors including safety orange. Two cable core constructions are supplied: TurboFlex M with AS22759-type conductors, and TurboFlex R with ultra-flexible rope-lay conductors.



Available with cable gauge selections from 8 AWG to 4/0, to provide suitable margins for DWV, frequency derating, and peak-load electrical performance.

DURALECTRIC JACKETING							
Abrasion Resistance Good							
Wear Resistance	Good						
Flame Resistance	Excellent						
Sunlight Resistance	Excellent						
Flex Resistance	Excellent						

CRIMP CONTACT TOOLS ONLY HEAT-GUN-FREE **PROCESS** 



Crimp wire termination solution saves time and labor over manual D0150 splicing



### Glenair SpliceSaver™ reduces manual wire splice and terminal block operations

SpliceSaver™ is an innovative interconnect technology developed by Glenair for use in aircraft wiring operations that rely on heat shrink splicing of aircraft signal, sensor, and data transmission wiring. Single-piece SpliceSaver designs allow remote harness assembly facilities to pre-terminate each line with a crimp-and-poke contact. During aircraft wire harness installation, cabling is routed to interconnection points and the contact-equipped wires are quickly and easily installed into the lightweight single-piece SpliceSaver connector. A special bussed version is also available. All SpliceSaver styles feature integrated banding platforms for the termination of EMI shielding utilizing qualified banding technology—one-piece design features three platforms for termination at both ends and in the center. Compared to legacy terminal blocks and wire splice technology, SpliceSaver offers faster, cleaner, and more reliable routing and termination of discrete wiring.

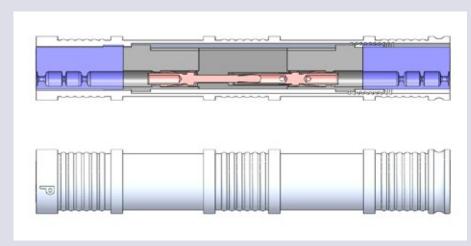
- **Lightweight construction**
- Two configurations: single-piece or threaded
- Crimp contact technology: rear release / rear removal
- Three to nineteen circuits per unit
- **Environmentally sealed**
- **Full-mate indicator**
- Replaces labor-intensive terminal blocks and splices

#### TIME SAVING · LABOR SAVING · WEIGHT SAVING

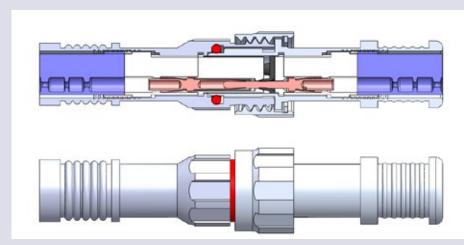
## SpliceSaver™ Fast and reliable replacement for wire splice and terminal block technologies



#### SPLICES AVER AVAILABLE CONFIGURATIONS—FEATURES AND SPECIFICATIONS



Single-Piece



Threaded





Finished assembly

- Keys and keyways
- Metallic coupling nut
- Altitude Immersion to 75,000 feet
- Banding area for shield termination on all versions.
- The size 6 splice offers insert arrangements of 3x20, 4x22 or 7x22

#### SpliceSaver™ Specifications

**Altitude immersion:** 75,000 ft.

**DWV** rating at altitude: >800 V

### Dielectric Withstanding Voltage Ratings:

22AWG = 5 amps/contact 20AWG = 7.5 amps/contact

#### **Material and finish options**

(for compatibility with available EMI/RFI braid materials): Cadmium-plated aluminum Nickel-plated aluminum Nickel-plated brass

#### SpliceSaver™ Weight Analysis

#### **Receptacle connector:**

1.6 grams including contacts and seals

#### Plug connector:

1.66 grams including contacts and seals

#### **Total connector mass:**

5.66 grams (all contact locations installed)

**Accessories:** Add the variable mass of two or three nano bands trimmed to length of grooves in the split sleeve

POWER FEEDER LINE TECHNOLOGY FOR COMMERCIAL AIRCRAFT

## PWRLINE HV

High-current power feeder system and current return network for metal and composite fuselage aircraft applications



includes contacts, cables, holding fixtures, mountable connector packages, as well as high-voltage terminal blocks and lugs for reduction of partial discharge

and corona. Lightweight, high-durability Duralectric terminal blocks, hoods, and

cable jackets deliver outstanding environmental and insulation performance.

PwrLine HV: a complete power feeder ecosystem with matched, compatible components

#### HIGH-CURRENT / HIGH-VOLTAGE

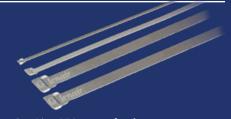
## PwrLine HV Power Feeder System



for aircraft electrical power distribution systems

#### **PWRLINE HV POWER FEEDER SYSTEM COMPONENTS**

- Resolves cable lug misalignment issues
- Eliminates twisted cable (rotational) problems during assembly
- Integrated / compatible power line feeder system used in combination with PowerLoad and other power distribution system connectors



PwrLine HV power feeder system uses Band-Master ATS® termination bands

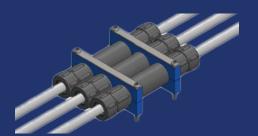


High-current power feeder contact and cable system

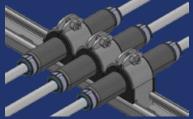
Mated contact pair inside self-vulcanizing Duralectric insulator

Lightweight outer composite split shell with shield banding platforms

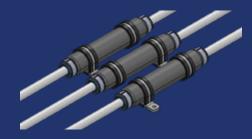
Assembled and ready for shield band termination with Band-Master ATS® bands



Schematic illustration with line block mounting hardware...



...strut clamp mounting hardware...



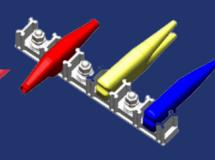
... and P-clamp mounting hardware



Multiple designs of high-voltage terminal blocks with accommodation for PwrLine HV lugs and/or standard lugs



Conventional and PwrLine HV terminal lugs



Color-coded terminal lug hoods made from high-performance Duralectric material

POWER FEEDER LINE TECHNOLOGY FOR COMMERCIAL **AIRCRAFT** 

## PWRLINE HV

Current Return Network for protection against electromagnetic interference propagated in aircraft power lines



## revises traditional approaches to grounding systems on commercial aircraft.

The Glenair Current Return Network grounding solution uses a contact system and Band-Master ATS® grounding technology to simplify routing and termination processes and guarantee a stable electrical interface. Power contacts feature a rotatable pin / socket construction to eliminate twisted cable during assembly. The Duralectric™ overmolded T fixture and Autoshrink™ boots, easily installed over the fixture's integral boot platforms, provide a durable environmental seal. The design is scalable for lightning strikes and fault currents.

The Current Return Network system employs "plug and play" connections and calibrated banding, eliminating the need for washers and torque wrenches, and waiving inspection requirements. The network's optimized TurboFlex™ wire and 16 mil insulated copper conductor provide both outstanding environmental protection and extreme flexibility.

- Replaces the traditional terminal lug / terminal strip solution
- **Resolves cable lug** misalianment issues
- **Eliminates twisted cable** (rotational) problems during assembly
- Integrated / compatible power line feeder system used in combination with PwrLine HV power distribution system
- Tested to 15kA waveform 5B

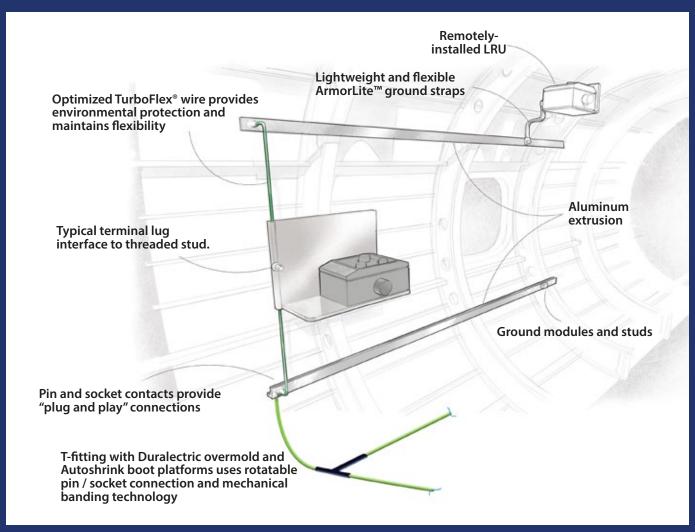
#### HIGH-CURRENT / HIGH-VOLTAGE

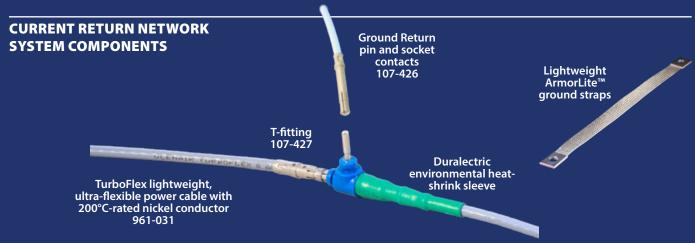
## PwrLine HV<sup>™</sup> Ground (Current) Return Network



for aircraft electrical power distribution systems

#### **CURRENT RETURN NETWORK SYSTEM ILLUSTRATION**





REDUCE WEIGHT AND COST WITH DUPER-DCSP DUMMY CONTACT SEALING PLUGS



Innovative One-Piece Weight, Cost, and Labor-Saving Dummy Contact Sealing Plugs



# Glenair long-length Duper-DCSP sealing plugs reduce the cost and complexity of sealing unused contact cavities

The use of color-coded M27488 type plastic sealing plugs in unused contact cavities is a requirement in all environmental interconnect applications (IAW NAO1-1A-505-1, WP 007 00 or 020 00). Conventional sealing plugs, combined with the connector grommet seal, provide reliable dust and moisture ingress protection. But common contact sealing plugs still require that a properly-sized electrical contact be first inserted into the cavity, followed by the plastic plug. Glenair innovative Dummy Contact Sealing Plugs (Duper-DCSP) eliminate the need to use expensive electrical contacts as part of the sealing regimen. Fast and easy-to-install, these longer form-factor Dummy Contact Sealing Plugs are a one-piece solution to contact cavity sealing that results in significant weight reduction, material cost, and assembly labor. Available in Size #22 to Size #8, for connector series D38999, EN4165, Series 800 Mighty Mouse, EN4644 and Arinc 600, Glenair Duper-DCSP Dummy Contact Sealing Plugs reduce weight as much as 90% compared to conventional contact/sealing plug configurations.

- Powerful tool in Electrical
  Wire Interconnect System
  weight reduction
- Eliminates use of expensive electrical contacts for sealing-only applications
- Leverages connector contact clip for secure retention of the sealing plug—no FOD
- Easy-to-install single piece design
- Visible quality control / confirmation of cavity fill from back of connector
- EWIS compliant test report GT 15-106 available

#### **DUPER-DCSP**

## **Dummy Contact Sealing Plugs (DCSP)**

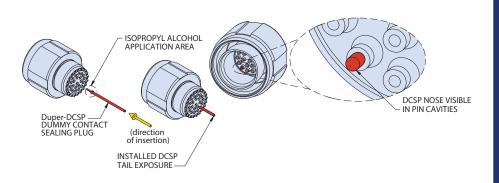


## for reliable single-step sealing of unused contact cavities

CONNECTOR SERIES / SIZE / COLOR CODE / PART NUMBER SELECTION									
			Crir	mp Removable C	Contact Cavity	Size			
Connector Series	23	22HD	22	20HD	20	16	12	8	
HiPer-D / M24308	<u> </u>		680-116-22		680-150-20			680-150-8	
D38999 / EN4165	680-116-23		080-110-22		680-116-20		680-116-12	680-116-8	
Series 800-805 Mighty Mouse	080-110-23			690 120 20UD	080-110-20	690 116 16		080-110-8	
Series 806 Mil-Aero	· '	680-120-22HD		680-120-20HD		680-116-16		680-120-8	
Series 79 Micro-Crimp	680-116-23							080-120-8	
EPX	l '		690 117 22		680-117-20	1			
ARINC 600	1		680-117-22		680-117-20	· '	<u> </u>	680-117-8	
Intended for use in correspon	Intended for use in corresponding pin and socket cavities								

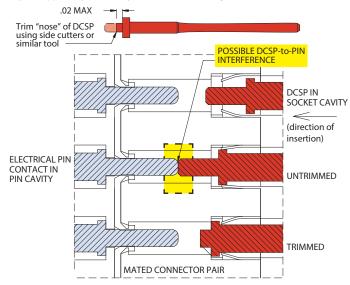
#### INSTALLATION OF DUPER-DCSP DUMMY CONTACT SEALING PLUGS

- Use isopropyl alcohol to lubricate Dummy Contact (recommended).
- Insert Dummy Contact Sealing Plug into unused contact cavities using contact insertion tool, needle nose pliers, or by hand (space permitting).
- Push Dummy Contact into cavity until flange locks into contact retention clip.
- Confirm full retention of DCSP in clip by lightly pulling the exposed end.



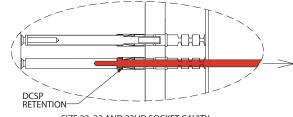
### IMPORTANT APPLICATION NOTE REGARDING THE USE OF DCSPs IN SOCKET CAVITY WITH AN ELECTRICAL CONTACT IN THE PIN CAVITY (not applicable to D38999 Series I, III, and IV connectors)

Dummy contacts may be used in vacant pin and socket contact cavities with complete mating compatibility. Likewise, the use of a DCSP in a vacant pin cavity is compatible when an electrical socket contact is installed. However, if a DCSP is used in a socket cavity and an electrical pin contact is installed in the mating cavity, the DCSP nose must be trimmed to allow for adequate clearance. Alternatively, DCSPs may be supplied by the factory in this trimmed configuration with Mod Code 1419.



#### Size #22, #23, or #22HD DCSP in Socket Cavity

Insert DCSPs of these sizes into the cavity far enough to engage the retention clip, then pull back against the clip to maximize tail exposure.



#### SIZE 22, 23 AND 22HD SOCKET CAVITY

#### **DCSP Mated to Shielded Contacts**

Consult Glenair for DCSPs for use with shielded high-speed contacts as special configuration or procedures may be necessary.



MOLDED SHAPES AND COLD-SHRINK TUBING

## **AUTOSHRINK**<sup>™</sup>

Fast and easy cold-action shrink boot and tubing solutions for wire and cable protection



Designed for rugged weathering, UV and ozone-resistant performance, Glenair Autoshrink is the one-piece easy-action shrink boot and tubing solution. Quickly attach shrink boots, splice insulation, or repair Glenair Duralectric formula jacketing. Straight, 45° and 90° angle lipped shrink boots lock into boot groove on adapters to keep out environmental debris. Universal-design Autoshrink tubing delivers reliable and durable sealing as well as mechanical protection for cable-end terminations in harsh military and industrial applications. Built from Glenair Duralectric formula material, Autoshrink is fully hydrophobic and resistant to caustic chemicals and solvents. Easy-action spiral hold-out and large cold shrink ratio makes for fast installation and durable, split-resistant performance.



Mil-Aero / Industrial fluidresistant lipped shrink boots

Fast and easy repair of Duralectric-jacketed cables

Utilize for termination of lugs on new installations

- Straight, 45° and 90° angle-lipped shrink boots and shrink tubing
- Fast and easy installation
- Four high-performance material types
- Fire-resistance in all material types
- Reliable IP68 sealing
- 3000 VAC rated
- Multiple color options
- Service temperature range: -65°C to 300°C
- Ideal for repair of cables and conduit with Duralectric jacketing
- Extreme UV / sunlight resistance
- Integrated ground strap versions available

## **Cold-Action Shrink Boots and Tubing**



Four material types for high UV plus LSZH, fluid resistance, temperature tolerance, and submersible use

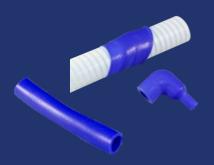
#### **AUTOSHRINK D UV-RESISTANT / LSZH SHRINK BOOTS AND TUBING**



Autoshrink D is a high-performance elastomeric material (Glenair Duralectric<sup>™</sup> formula polymer GPS67) cold-action shrink boot and jacket solution for general-purpose use in military and commercial aerospace electrical wire interconnect systems and other harsh wire protection, sealing, and repair applications.

- Service temperature range: -65°C to 225°C
- Fire resistant and Low smoke-zero halogen (LSZH)
- General-purpose resistance to common aerospace, military and industrial fluids
- Tubing available with integrated ArmorLite ground strap

#### AUTOSHRINK F ADVANCED FLUID RESISTANT SHRINK BOOTS AND TUBING



Autoshrink F is a high-performance elastomeric material (Glenair Duralectric™F formula polymer GPS125) cold-action shrink boot and jacket solution for application-specific use in military and commercial aerospace electrical wire interconnect systems and other harsh wire protection, sealing, and repair applications. Autoshrink F is highly resistant to aircraft industry jet fuels, oils, solvents, and cleaners.

- Service temperature range: -65°C to 200°C
- Fire resistant and suitable for immersion in jet fuel, diesel, lubricants, and solvents

#### AUTOSHRINK T HIGH-TEMPERATURE-TOLERANT SHRINK BOOTS AND TUBING



Autoshrink T is a high-performance rubber material (Glenair ThermaRex formula GPS139) cold-action shrink boot and jacket solution for use in high-temperature applications in military and commercial aerospace electrical wire interconnect systems and other harsh-environment wire protection, sealing, and repair applications.

- Service temperature range: -65°C to 300°C
- Fire resistant and low smoke-zero halogen (LSZH)
- Resistant to common aerospace, military and industrial fluids

#### PROCESS-AND-LABOR-SAVING SPECIAL CONFIGURATIONS FOR EWIS APPLICATIONS



Autoshrink with integrated braided ground strap



2-to-1 Autoshrink cold-shrink transition boot



Autoshrink piggyback boot with integrated shield braid sock

#### SERIES 107 FLEXIBLE BRAIDED STRAPS GROUNDS, BONDS, AND BUSBARS

### Flexible braided straps for airframe grounding, ESD bonding, and busbar power distribution applications



Ultra flexible, lightweight **ArmorLite microfilament** ground straps and bonds

Flat and round cross-section straps, plus wire rope jumpers

for heat dissipation applications

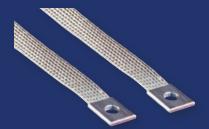
Flexible thermal strap Harsh-environment insulation and jacketing available for enhanced user safety and short-circuit prevention

## High-Performance Ground Straps



Lightweight, general, and heavy-duty

#### LIGHTWEIGHT ARMORLITE™ MICROFILAMENT GROUND STRAPS



- Ultra lightweight metal-clad stainless steel braid material
- Low-profile lug design and assembly
- Available in seven widths and any length
- Low electrical resistance and high temperature tolerance
- High conductivity-to-weight / material-cross-section ratio
- Corrosion resistant materials for life-of-system durability
- Bend cycle durability up to 250,000 cycles per EN4199-001

#### LARGE-DIAMETER, LIGHTWEIGHT ARMORLITE™ EWIS GROUNDING HSTs



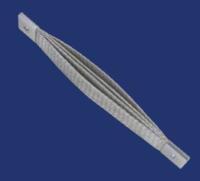
- Oversized heat shrink termination sleeves for grounding of long-run overbraided EWIS harnesses
- Manufactured in-house by Glenair (made in America)
- Fabricated from lightweight, highly flexible ArmorLite™ microfilament EMI/RFI braid material
- Weight reduction up to 70% lighter compared to legacy NiCu A-A-59569 / QQB575 materials

#### GROUND PLANE ADAPTER PLATE FOR USE WITH COMPOSITE THERMOPLASTIC PANELS



- Resolves connector-to-panel grounding issues in composite fuselage aircraft
- Copper material with Electroless Nickel plating
- Available for all popular aerospace connectors with straight and 90° ground attachments

#### HIGH-CURRENT AC AND DC FLEXIBLE BUSBARS AND SHUNTS



- Single, double, triple, and quadruple layer configurations for current ratings up to 615 Amps, and special 5–10 layer braided busbars with current ratings up to 1055 Amps
- Flat braided form-factor with improved current-carrying capability compared to round cables with the same cross-sectional area
- 30 AWG soft-drawn copper-core with available plating options including tin, nickel, and silver
- Stainless steel material busbars for high heat dissipation applications
- Heavy-duty, high-conductivity lugs with single, double, and quadruple bolt hole patterns

SHIELDING SOLUTIONS FOR ELECTROMAGNETIC COMPATIBILITY

## ARRAM ITE

Microfilament nickel-clad expandable stainless steel EMI/RFI braided shielding



ArmorLite™ is an expandable, flexible, high-strength, conductive stainless-steel microfilament braid material designed for use as EMI/RFI shielding in high-performance wire interconnect systems. ArmorLite™ is packaged in a wide range of formats including bulk expandable shielding, mesh tape, and factory overbraiding.

- Ultra-lightweight EMI/ RFI braided sleeving for EMC and lightning strike applications
- Best performing metallic braid during lightning tests (IAW ANSI/EIA-364-75-1997 Waveform 5B)
- Microfilament stainless steel: 70% lighter than NiCu A-A-59569/QQB575
- Outstanding EMI/RFI shielding and conductivity
- ArmorLite™ CF with enhanced corrosion protection
- Superior flexibility and "windowing" resistance: 90 to 95% optical coverage
- 70,000 psi (min.) tensile strength

### LIGHTWEIGHT, FLEXIBLE

## ArmorLite™ Microfilament Braid for EMI/RFI Shielding Applications



Lightweight · non-windowing · corrosion-resistant



## ALSO AVAILABLE FOR ADDITIONAL WEIGHT SAVINGS: AMBERSTRAND METAL-CLAD COMPOSITE BRAIDED SHIELDING



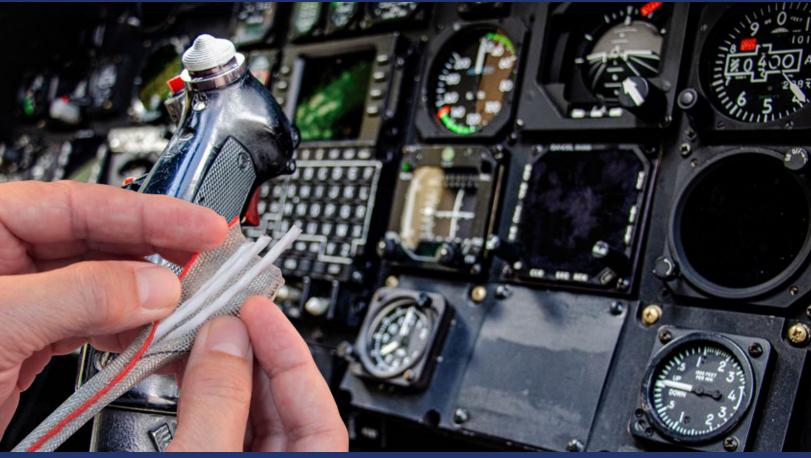
AmberStrand® 100%  vs. nickel-coated copper							
Braid Dia.	AmberStrand <sup>®</sup> 100% 103-026	% Weight Savings/ Foot					
.062	.6	1.9	68%				
.125	1.0	4.8	79%				
.250	1.8	16.1	88%				
.375	2.3	18.5	87%				
.500	3.7	22.3	83%				
.625	4.4	27.7	84%				
.750	5.2	34.3	85%				
1.000	8.0	35.0	77%				

AmberStrand® 75% vs. nickel-coated copper							
Braid Dia.	AmberStrand° 75/25% NiCu 103-027	% Weight Savings/ Foot					
.062	.9	1.9	52%				
.125	1.5	4.8	68%				
.250	2.4	16.1	85%				
.375	3.9	18.5	79%				
.500	5.4	22.3	76%				
.625	6.4	27.7	77%				
.750	7.2	34.3	79%				
1.000	11.0	35.0	69%				

# CONDUCTIVE AND NON-CONDUCTIVE SIDE-ENTRY SHIELDING



# Flexible, lightweight wraparound EMI/RFI wire shielding and abrasion protection material



Tubular braided sleeving meets the broad range of EMC shielding and mechanical protection requirements of aircraft harness assemblies. But the need to apply shielding materials over already-installed aircraft wire and cable bundles requires new technology. Legacy self-wrapping cable braid has long been available for EMI/RFI applications and abrasion protection, albeit with poor performance due to its heavy weight, inflexibility, and "windowing," which results in poor shielding performance.

MasterWrap<sup>™</sup>, a lightweight, easy-to-install, side-entry, self-wrapping shielding solution—available in conductive ArmorLite™ and now in abrasion-resistant Nomex®—solves these problems and more. MasterWrap is ideally suited for both long-run wire harness protection as well as spot coverage and maintenance of EWIS cable applications—all with outstanding weight reduction and ease-of-assembly. MasterWrap ArmorLite and MasterWrap Nomex® are qualified for use at major aircraft manufacturers for long cable runs, spot coverage, and repairs.

Material design provides uniform surface with limited interference to structures and clamps. Reduces kinking and windowing compared to full metal braid solutions for excellent shielding performance



Interwoven with high-temperature PEEK composite thermoplastic spring members ensure up to 95% optical / mechanical coverage

#### **MASTERWRAP ARMORLITE**

- Up to 70% weight reduction
- 500 hour salt spray corrosion resistance
- 50,000 cycle 90°–120° bend flex tested
- Temperature tolerant from -65°C to 200°C

#### **MASTERWRAP NOMEX®**

- Soft, abrasion resistant unbonded Nomex® yarn
- -60° to +240°C temperature range
- 90,000 PSI yield tensile strength
- Excellent chemical resistance; will not melt

### NEW MASTERWRAP™ WITH NOMEX®

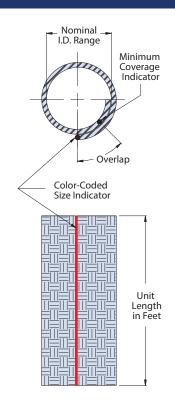
## MasterWrap™ Nomex® flexible, lightweight wraparound abrasion / thermal protection



for spot mechanical coverage and repair of wire harnesses

#### MASTERWRAP (NOMEX®): DIMENSIONAL INFORMATION • HOW TO ORDER





How To Order								
Sample Part Number	103-095	-024	GY					
Basic No.	MasterWrap™ (Nomex®) mate							
Dash No.	See Table I							
W = White R = Red GN = Green GY = Gray TN = Desert Tan OR = Orange Omit = for standard Black								

	Table I									
Dash	Nominal I.D. Ref. Wire Bundle Range Nominal		Approx. Weight	Min. Pull	Size Indicator	Quantity				
No	ln.	mm	ln.	mm	Grams/Ft.	Strength (lbs)	color code	feet/spool		
004	.125	3.2	.093 .170	2.4 4.3	1.8	39	Black	50–500		
008	.250	6.4	.170 .300	4.3 7.6	2.3	75	Brown	50-400		
012	.375	9.5	.300 .406	7.6 10.3	3.2	3.2 94 <b>Red</b>		50–300		
016	.500	12.7	.406 .520	10.3 13.2	3.7	116	Orange	50–250		
020	.625	15.9	.520 .675	13.2 17.2	5.0	158	Yellow	50–200		
024	.750	19.1	.675 .825	17.2 21.0	6.0	193	Green	50–100		
032	1.000	25.4	.825 1.100	21.0 27.9	7.3	237	Blue	50–100		
040	1.250	31.8	.938 1.312	23.8 38.3	10.0	TBD	Violet	50–75		
048	1.500	38.1	1.187 1.590	30.1 40.4	11.0	TBD	Gray	50		
064	2.000	50.8	1.812 2.090	33.0 53.1	12.2	TBD	White	50		



#### **NOTES**

Product ordered in 1 foot increments, packaged in boxed spools. See Table I. Lengths of 1–49 feet will be packaged in individual polybags.

#### Materials:

Woven mesh - high temperature DuPont™ Nomex®; Monofilament - PEEK; Overlap tracer - high temperature DuPont™ Nomex®thread

DuPont™ and Nomex® are trademarks or registered trademarks of E.I. duPont de Nemours and Company.

AEROSPACE-GRADE
CONDUIT WIREPROTECTION
ASSEMBLIES



## Conduit components and wired assemblies with proven aerospace performance



All of the metal-core conduit and polymer-core convoluted tubing systems we fabricate at Glenair may be wired and assembled at our factory with tamper-proof crimp ring or solder terminations according to customer requirements. Reduced size and weight factory terminated conduit assemblies offer the utmost in environmental ruggedness, reliability and durability. Certified factory assemblers and calibrated tooling guarantee reliable long-term performance. Glenair's expertise in wired conduit systems extends from simple point-to-point jumpers to complex multibranch assemblies as well as turnkey integrated systems and LRUs with flexible conduit interconnect cabling.

#### **TURNKEY FACTORY-TERMINATED CONDUIT ASSEMBLIES**



Complex multibranch aircraft electrical wire conduit assembly with high-temperature polymer-core conduit

Lightweight multibranch wire protection conduit assembly with high-temperature polymer-core convoluted tubing

Crush-resistant commercial aerospace metal-core conduit assembly

#### **RUGGED**

## **Conduit Wire Protection Systems**



Flexible, impact resistant alternatives to lighter-duty jacketed cable assemblies

## COMPLEX, MULTIBRANCH ASSEMBLIES WITH INNOVATIVE LIGHTWEIGHT POLYMER-CORE WIRE PROTECTION CONDUITS



Turnkey integrated box assembly and wired polymer-core interconnect system

PEEK, PFA, ETFE, Siltem polymer core and Glenair signature high-temperature polymer core conduit solutions and user-installable fittings



## COMPLEX, MULTIBRANCH ASSEMBLIES WITH HEAVY-DUTY METAL-CORE CONDUIT AND OVERBRAIDING WIRE PROTECTION MATERIALS



Turnkey wheel well impact-resistant metal-core conduit assembly



Metal-core conduit wire protection aircraft brake assembly



Brass, SST, or nickel-iron metalcore conduit material types with innovative microfilament and drawn filament braiding. Factory terminated or for use with userinstallable fittings.

## FOOLPROOF SPRING-ACTION DESIGN



## IP67 and IP56 rated for mission-critical aerospace applications



High-performance aerospace applications employ protective covers to seal unmated receptacles from sand, dust, and moisture ingress, as well as other forms of environmental and mechanical damage. ProSeal protective covers are mounted directly to panels and electronic equipment housings to enhance the reliability and consistent use of connector covers. Spring-action equipped ProSeal covers are available for every military QPL and Glenair signature connector series, and are supplied in a broad range of designs to meet every application requirement.





- Anti-vibration and shock spring-action solution
- IP67 (dust / immersion) and IP56 (dust / water jet) ingress protected designs
- Self-aligning environmental seals
- Lock in open position or automatic closure
- Compatible with a broad range of military standard and commercial connectors including D38999 Series I, II, III, Mighty Mouse Series 801, 804, 805, and 806, MIL-DTL-24308 and more

#### IP67 AND IP56 RATED

## **ProSeal Spring-Action Protective Covers**



for mission-critical aerospace applications

#### **ROBUST ENVIRONMENTAL SEALING**



Self-aligning gimbal-action face seal



Anti-vibration and shock spring-action performance



Full environmental threaded / twist-lock seal

#### **RUGGED MECHANICAL PERFORMANCE**



Dual-action mechanism: cover locks in open position and holds tight in closed position



ProSeal cover shares connector mounting holes and hardware



Jam nut and wall mount configurations available in all styles

#### **VERSATILITY OF DESIGN**



Suitable for all circular designs including commercial USB / RJ45 interfaces



Rectangular connector designs with convenient thumb tabs



Low-profile non-locking designs for use with recessed quick-disconnect connectors

LIGHTWEIGHT
STRAIN-RELIEF
AND WIRE
PROTECTION
TECHNOLOGY

## SWING ARM®

3-in-1 lightweight composite clamp with optional drop-in braid termination follower



Glenair's composite Swing-Arm® is a lightweight and corrosion-free cable clamp with cable shield termination options for a wide range of EWIS applications. This innovative articulating strain relief has become the standard shield termination device for weight reduction in both military and commercial airframe applications. Made from temperature-tolerant composite thermoplastic, rugged Swing-Arm® clamps offer easy installation, long-term performance, and outstanding weight and SKU reduction. Performance tested to stringent AS85049 mechanical and electrical standards and available for all commonly-specified mil-standard and commercial cylindrical connectors including MIL-DTL-38999, SuperNine, and Series 806 Mil-Aero.







User-configurable straight, 45°, and 90° cable routing

Introducing Swing-Arm FLEX®, Glenair Next-Generation Composite Swing-Arm® Strain Relief

- Significant weight reduction: no saddle bars or hardware
- Rapid assembly: cable self-centers on bundle, little or no wrapping tape required
- Braid sock and dropin band termination follower versions for EMI/ RFI applications
- Internal conductive ground path

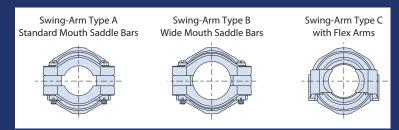
#### SWING-ARM 3-IN-1 LIGHTWEIGHT

## Composite thermoplastic strain-relief and EMI/RFI shield termination device



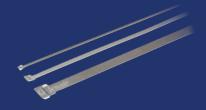
#### THREE STYLES OF SWING-ARM STRAIN RELIEF CLAMPS

- Style A standard mouth, rigid saddle bars
- Style B wide mouth (for larger cable diameters), rigid saddle bars
- Style C Swing-Arm FLEX no saddle bars, self-centering round cable strain relief

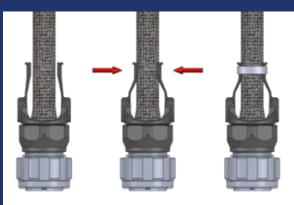


#### SWING-ARM VERSATILITY: FROM SIMPLE CABLE STRAIN RELIEF TO EMI/RFI SHIELD TERMINATION





Fast and reliable termination of individual wire and overall EMI cable shielding with industry-standard Band-Master ATS® tools and straps. New slim profile bands eliminate sharp strap cutoff for improved safety.



## DROP-IN FOLLOWER FOR DIRECT TERMINATION OF OVERALL OR INDIVIDUAL WIRE SHIELDING



Two drop-in-follower designs, solid and slotted are available for all Swing-Arm styles (A. R. and C).



## SWING-ARM AND SWING-ARM FLEX WITH OPTIONAL INTEGRATED SHIELD SOCK



For fast and reliable EMI/ RFI shield termination of individual wire and overall cable shielding



#### SWING-ARM SHIELD SOCK TERMINATION OPTIONS, STANDARD SPLIT RING OR STARSHIELD STAR



Termination of shield sock to cable shield with split support ring



Termination of shield sock to individual wire shields with auxiliary "flex shield" HST and StarShield™ Star



INNOVATIVE CIRCULAR CONNECTOR BACKSHELLS



Circular backshell and accessory designs for weight reduction, life-of-aircraft durability, and optimal reliability



## Innovative solutions to EWIS environmental sealing, wire management, strain relief, and EMC shield termination

Glenair is the go-to design partner for innovative solutions to electrical wire interconnect system (EWIS) problems in airframe applications. Our backshell and connector accessory design engineers are responsible for

more problem-solving innovation in our industry than every other connector accessory supplier combined. Take our

extensive composite thermoplastic connector accessory series, for example. Glenair can supply the lightest weight solution for all EWIS cable routing, shield termination, environmental sealing, and cable strain relief applications—all in conductively-plated engineering thermoplastic.

Composite thermoplastic backshells and strain reliefs reduce weight and improve durability

### GLENAIR: MASTERS OF THE BACKSHELL UNIVERSE

- High-performance circular connector accessories for every environmental, mechanical and electromagnetic shielding requirements
- Tens of thousands of innovative part numbers in inventory ready for sameday shipment
- Fast turnaround on made-to-order accessories, typically only two to three weeks
- Constant, relentless backshell innovation

#### **NEW INNOVATIONS IN**

### Circular Backshells and Accessories



Unique, problem-solving backshells and connector accessories for aerospace applications

#### HIGH-TEMP, LIGHTWEIGHT COMPOSITE THERMOPLASTIC ACCESSORIES



Split-shell and snap-lock banding backshells

**Dummy stowage** shorting plugs and receptacles

Piggyback boot Band-in-a-Can

Drop-in EMI/RFI shield termination configurations

#### PRESSURE BOUNDARY, FIREWALL, AND SPLIT-SHELL FEED-THRUS



Pressure boundary composite feed-thru



Firewall pressure boundary feed-thru



EMI/RFI split-shell metal feed-thru

- High-grade engineering thermoplastic or machined metal
- Six pressure-boundary feed-thru layouts with accommodation for 1 – 6 cables
- Split-shell jam nut versions with EMI/RFI shield termination porch
- O-ring sealed panel and box mounting interface

#### INNOVATIVE NEW EWIS TECHNOLOGIES



Self-locking protective covers



Connector coupling ring safety sleeve for F/O applications



**Composite Nut Plates** Composite dust caps



Heat shrink boot / wire routing clamp assembly



and contact organizers

INNOVATIVE
RECTANGULAR
CONNECTOR
BACKSHELLS



Rectangular backshell and accessory designs for weight reduction, lifeof-aircraft durability, and optimal reliability



## Proven-performance backshells and accessories for rectangular connectors

Glenair offers more tested and tooled rectangular interconnect products—including the world's broadest range of rectangular backshells—than any other supplier in the industry. Simply put, from the smallest Micro-D subminiature to the largest ARINC 600, Glenair has an unparalleled range of solutions. Need something light and corrosion free? Glenair is the industry leader in tooled composite thermoplastic connector accessories.



Glenair has developed an extensive range of lightweight Split-Shell backshells that completely eliminate assembly hardware in rectangular backshells. The Glenair QwikSnap<sup>m</sup> series utilizes innovative composite spring latch technology to reduce weight, FOD, and accelerate assembly.

- All forms of environmental, mechanical and EMC backshells
- Straight, 45° and 90° cable routing
- High-temp composite thermoplastic and metal shell versions
- To fit all current and legacy rectangular connectors
- Innovative split-shell versions for easy access to wire terminations
- Equally large range of protective covers and caps
- Thousands of part numbers in stock and ready for immediate shipment

#### METAL AND COMPOSITE

## Rectangular Backshells And Accessories



The world's largest tooled selection

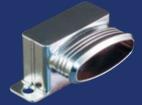
#### MICRO-D AND NANOMINIATURE BACKSHELLS AND CONNECTOR ACCESSORIES



**Composite Micro-D** banding backshell



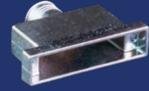
Plastic caps and covers for safe connector shipment and storage



Micro-D backshell with elliptical banding platform



**Metal Micro-D** banding backshell



Split-shell backshell



**Environmental protective covers for Micro-D connectors** 





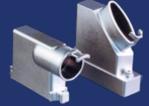
**M24308 D-SUB SOLUTIONS: HIGH PERFORMANCE, RUGGEDIZED D-SUBMINIATURE PRODUCTS** 



Meta-Loc™ quick-lock / quick-release backshell



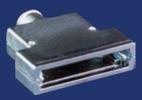
Split-shell M24308 composite backshell



**Composite D-subminiature** backshells



Flex-D Composite M24308 Backshell



M24308 EMI/RFI backshell

#### LARGER FORM FACTOR RECTANGULAR BACKSHELLS

EPX® and EPXB® are registered trademarks of Radiall



Composite EMI/RFI banding backshell for EPXB® connectors



Composite EN4165 fiber optic/electrical backshells



Backshells for EPX® series connectors



**ARINC** series backshells



Composite airframe banding backshell



ARINC series backshell with individual wire bundle strain relief



MIL-C-81659



**Special Quadrax** connector backshell

360° SHIELD TERMINATION THE HANDS-DOWN INDUSTRY STANDARD

## **Band-Master ATS**®

Light Weight • High-Tension • Low-Resistance Shield Termination Bands and Tools

#### **Industry Advisory RE: Shield Termination Bands and Tools**

Precision bands and tools are exactingly dimensioned and calibrated for repeatable, reliable performance. But like many such equipment pairings, the products ONLY deliver 100% compatibility when used in tandem. The proliferation of counterfeit band straps, sold with Glenair part numbers but manufactured offshore is a troubling industry development. Tie-Dex® II banding tools supplied by Glenair will not function properly with any other make of band than those supplied by Glenair. Likewise, Glenair Band-Master ATS® bands are not engineered to work in any tool other than the hand-operated and bench-mount series manufactured by Band-IT® IDEX. To that end, this industry advisory is intended as formal notification that the improper mixing of non-compatible band straps and tooling will void any warranty offered by Glenair, and in our experience, will absolutely lead to tool damage and sub-standard shield terminations. Should you have any question about this notification, please do not hesitate to contact Glenair at bandittools@glenair.com.

### Band-Master ATS® System Overview



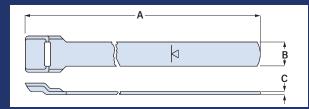
Band-Master ATS® EMI shield termination system instruction manuals and calibration details: www.glenair.com/bandmaster



**High Volume Pneumatic Tool** 

For rapid and reliable termination of cable braid shielding to connectors and adapters. Made in America from 304 series passivated stainless steel. Easy installation with hand tool or high-production bench-mounted pneumatic tool. Recommended bands supplied in four width configurations: Nano (.075" width, smallest overall size); Slim Standard (.24" width, lightest standard band weight); Micro Slim (.12" width, lightest micro band weight); and Micro-Max (.12" width, 60% higher tensile strength). All Glenair Band-Master bands available pre-coiled.





#### **Recommended Pneumatic Banding Tool Part Numbers**

Micro-Max	Micro-Max pneumatic banding tool with counter	601-130
Micro Slim	Micro Slim pneumatic banding tool with counter	601-123
Nano	Nano pneumatic banding tool with counter	601-118
Slim Standard	Slim Standard pneumatic banding tool with counter	601-110

## Band-Master ATS® Shield Termination System



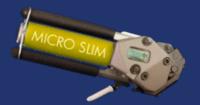
#### Industry-Leading • Guaranteed Quality • Reliable Performance

### **Recommended Highest-Performance Sizes and Styles**





Designed for use with high-tension Micro-Max .120" width clamping bands. Micro-Max is designed for shield termination requirements to a higher tension range from 100-180 lbs. resulting in lower-resistivity shield termination. Calibrate at  $132 \pm 3$  lbs. for most shield terminations.



## Micro Slim: 601-122 Band-Master ATS® Micro Slim with Counter for use with lightweight, reduced-thickness Micro Slim Bands

Micro Slim bands are narrower width and are better at conforming to irregular platform shapes (elliptical platforms) and individual braid buildup (pig tails). Designed for Micro Slim .120" width clamping bands in a tension range from 60 to 90 lbs. Calibrate at 82 lbs. ±3 lbs. for most terminations.



## Nano: 601-108 Band-Master ATS® Nano with Counter. The industry's narrowest width, smallest size, and lightest weight shield termination band system

Nano bands are the industry's narrowest width, smallest size, and lightest weight shield termination bands. Designed for use with Nano .075" width clamping bands in a tension range from 25 to 90 lbs. Calibrate at 50 lbs.  $\pm$  3 lbs. for most shield terminations.



## **Slim Standard**: 601-109 Band-Master ATS<sup>®</sup> Slim Standard with Counter for use with lightweight, reduced-thickness Slim Standard Bands

Slim Standard bands are 50% lighter and 50% lower-profile than standard bands and maintain similar performance. Slim Standard bands are better at conforming to irregular platform shapes (elliptical platforms) and individual braid buildup (pig tails). Tension range is 30 - 80 lbs. Calibrate at 100 lbs.  $\pm 3$  lbs of linear pull.



#### **Recommended Band Part Numbers**

	Α				в с			;		
Size	Ler in	ngth mm	Fits up in	to Dia. mm	Wid in	ith mm	Thick in	ness mm	Part Number Pre-coiled	Hand Tool Part Number
Micro-Max	8	203	.88	22.4	.12	3.0	.015	0.4	601-701	601 100
Wilcro-Wax	14	356	1.88	47.7	.12	3.0	.015	0.4	601-703	601-129
Micro Slim	8	203	.88	22.4	.12	3.0	.01	0.3	601-601	601-122
WICTO SIIIII	14	356	1.88	47.7	.12	3.0	.01	0.3	601-603	001-122
	6	152	.60	15.2	.075	1.9	.009	0.9	601-501	
Nano	9	229	.94	23.9	.075	1.9	.009	0.9	601-505	601-108
	14	356	1.80	45.7	.075	1.9	.009	0.9	601-509	-
Slim Standard	9	228	.94	23.9	.24	6.1	.01	0.3	601-571	601-109
Silm Standard	14	355	1.80	45.7	.24	6.1	.01	0.3	601-573	001-109

Glenair Band-Master ATS® system tools and bands have been made in America in partnership with Band-IT® IDEX for over four decades and are the trusted, reliable solution for aerospace-grade cable shield termination.







# INTERCONNECT SOLUTIONS



#### Glenair, Inc.

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Oakham Business Park
Mansfield, Notts
NG18 5BY England

Telephone: +44-1623-638100 sales@glenair.co.uk

**Glenair Microway Systems** 7000 North Lawndale Avenue Lincolnwood, IL 60712 Telephone: 847-679-8833 Fax: 847-679-8849 **Glenair Nordic AB**Gustav III:s Boulevard 42
SE-169 27 Solna
Sweden

Telephone: +46-8-50550000 sales@glenair.se

**Glenair GmbH**Schaberweg 28
61348 Bad Homburg
Germany

Telephone: 06172 / 68 16 0 Fax: 06172 / 68 16 90 info@glenair.de Glenair Iberica S.L. Av. De Manoteras, 24 – 2° 28050 Madrid Spain Telephone: +34 915 562 687 sales@glenair.es

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