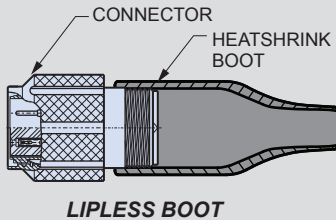




SERIES 77 Lipless Boots



Shrink Boot Material and Adhesive Selection Guide



Boot Size	Connector Diameter				Min. Cable Diameter		Boot Size	Connector Diameter				Min. Cable Diameter	
	Inches		Millimeters		In.	mm.		Inches		Millimeters		In.	mm.
	Min	Max	Min	Max				Min	Max	Min	Max		
00	.250	.325	6.35	8.26	.110	2.79	06	.900	1.350	22.86	34.29	.375	9.53
01	.300	.425	7.62	10.80	.150	3.81	07	1.250	1.650	31.75	41.91	.425	10.80
02	.350	.600	8.89	15.24	.175	4.45	08	1.400	2.250	35.56	57.15	.625	15.88
03	.450	.850	11.43	21.59	.225	5.72	09	1.800	2.500	45.70	63.50	.800	20.30
04	.600	1.000	15.24	25.40	.275	6.99	10	2.370	3.200	60.20	81.30	1.120	28.50
05	.750	1.200	19.05	30.48	.300	7.62							

Material Type	Flexibility	Continuous Operating Temp.	Resistance to Fuels, Oils	Flammability	Low Temperature Flexibility	Low Toxicity, Zero Halogen
Type 1 High-Performance Semi-Rigid Elastomer	Semi-rigid	-75° C to +150° C	Excellent	Self-Extinguishing <15 Sec	-75° C	No
Type 2 Zero Halogen Semi-Rigid Polyolefin	Semi-flexible	-40° C to +130° C	Very Good	Self-Extinguishing <15 Sec	-40° C	Yes
Type 3 General Purpose Flexible Polyolefin	Flexible	-55° C to +135° C	Good	Self-Extinguishing <120 Sec	-55° C	No
Type 5 Viton Fluoroelastomer Blend	Flexible	-55° C to +150° C	Excellent	Self-Extinguishing <60 Sec	-55° C	No
Type 6 High Performance Elastomer Alloy	Flexible	-55° C to +135° C	Excellent	Self-Extinguishing <60 Sec	-55° C	No
Type 7 Semi-Rigid Polyolefin	Highly Flexible	-55° C to +135° C	Good	Self-Extinguishing <60 Sec	-55° C	No
Type 8 Low Outgassing Fluoropolymer Alloy	Semi-Rigid	-50° C to +175° C	Excellent	Self-Extinguishing <60 Sec	-50° C	No
Type 9 Low Temp Flexible Polyolefin	Flexible	-40° C to +100° C	Fair	Self-Extinguishing <120 Sec	-40° C	No

Attribute	W1 High Performance Adhesive	W2 Low Temp Adhesive	W3 TACOM Approved Adhesive	R High Performance Epoxy Adhesive	779-001 Two Part Epoxy Adhesive
Boot Material Compatibility	Types 1, 2, 5, 6 and 7	Types 1, 2, 3, 7 and 9	Types 5 and 6	Type 1, 2 and 5	All Material Types
Continuous Operating Temp.	-55° to +125°C	-55° to +70°C	-55° to +125°C	-75° to +150°C	-75° to +150°C
Resistance to Fuels, Oils, and Fluids	Good	Good	Good	Excellent	Excellent
Low Toxicity, Zero Halogen	Yes	Yes	No	Yes	Yes