### NAVSEA / UNDERWATER

## **Shipboard and Oil & Gas Fiber Optics**



# MIL-PRF-28876 Qualified Fiber Optics 181-040 M29504/15 socket terminus



### **MATERIAL AND FINISH**

- Alignment Sleeve, Ferrule: Zirconia Ceramic
- Protective cover: BeCu Alloy / Nickel
- Terminus Assembly: Stainless Steel / Passivate
- Retaining Clip: BeCu Alloy
- Seal: Fluorosilicone
- Crimp Sleeve: Brass Alloy / Nickel

#### **NOTES**

- Crimp sleeve is supplied with terminus and may be ordered separately (see table). For terminus less crimp sleeve omit
  C from end of part number.
- Alignment sleeve assembly is supplied with terminus assembly and may be ordered separately (see table). For terminus less alignment sleeve assembly, add N to end of part number (e.g. 181-040-1260CN).
- See Glenair GAP-036 for termination procedure and assembly tools.

TOOLS AND ACCESSORIES				
<b>Part Number</b>	Description			
265-008	Crimp Sleeve			
	Ø 2.4mm Max Jacket			
	(Mil-Spec Type)			
265-010	Alignment Sleeve			
	Assembly			
182-012	Crimp Tool			
182-013	Insertion Tool, Straight			
182-014	Insertion Tool, 90°			
182-015	Removal Tool			
182-016	Alignment Sleeve			
	Assembly			
	Insertion/Removal Tool			
182-035	Hand Polishing Tool			

SOCKET TERMINI - HOW TO ORDER					
Mil-Spec Part Number	ØA (Microns)	Fiber Type	Fiber Size Core/Cladding (Microns)	Commercial Part Number	
M29504/15-4180C	125.0	Singlemode	9/125	181-040-1250C	
Not listed in Mil-Spec	125.5	Singlemode	9/125	181-040-1255C	
M29504/15-4181C	126.0	Singlemode	9/125	181-040-1260C	
M29504/15-4171C	126.0	Multimode	50/125, 62.5/125	181-040-1260C	
M29504/15-4172C	127.0	Multimode	50/125, 62.5/125	181-040-1270C	
M29504/15-4175C	142.0	Multimode	100/140	181-040-1420C	

Consult factory for additional sizes and MIL-SPEC QPL status.

