

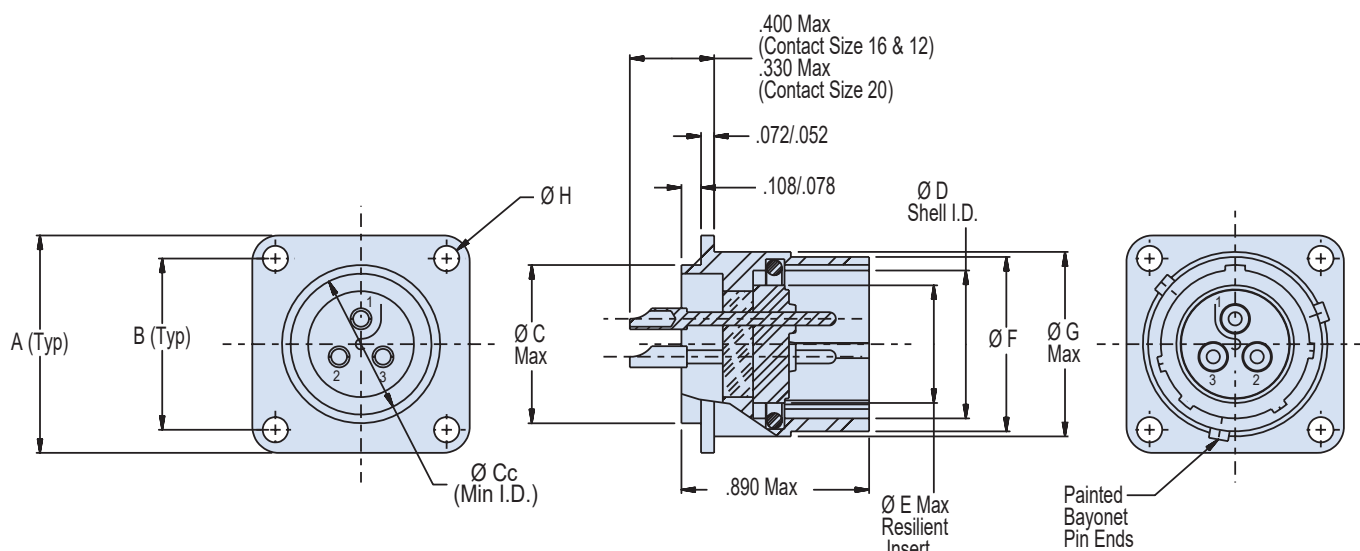
MIL-DTL-83723 SERIES III TYPE Threaded and Bayonet Coupling



230-023

Bayonet coupling square flange receptacle connector with solder terminals

HOW TO ORDER						
Sample Part Number	230-023	FT	12	-3	P	1
Basic Part Number	230-023 Square flange receptacle					
Material / Finish	FT = Carbon steel / tin plated Z1 = Stainless steel / passivated					
Shell Size	8, 10, 12, 14, 16, 18, 20, 22, 24					
Insert Arrangement	Per MIL-STD-1554					
Contact Type	P = Solder cup					
Alternate Key Position	1, 2, 3, 4, 5, 6, 7, 8, 9 (Omit for normal)					



NOTES

- To be identified with manufacturer's name, part number and date code, space permitting.
- Material/Finish:
Shell*:
Z1 - Stainless steel/passivated.
FT - Carbon steel/tin plated.
• Contacts - 52 Nickel alloy/gold plated.
• Bayonets - Stainless steel/passivated.
• Seals - Silicone elastomer/N.A.
• Insulation - Glass/N.A.
- Glenair 230-023 will mate with any QPL MIL-DTL-83723/75 & 77 Series III bayonet coupling plug of same size, keyway, and insert polarization.
- Performance:
• Hermeticity - $<1 \times 10^{-7}$ cc He/sec @ 1 atmosphere differential.
• Dielectric withstanding voltage - Consult factory or MIL-STD-1554.
• Insulation resistance - 5000 MegOhms min. @ 500VDC.
- Consult factory and/or MIL-STD-1554 for arrangement, keyway, and insert position options.
- Metric Dimensions (mm) are indicated in parentheses.

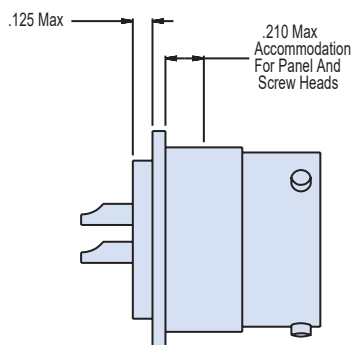
* Additional shell materials available, including titanium and Inconel®. Consult factory for ordering information.

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Max Panel Thickness

HERMETIC LEAK RATE MOD CODES

Designator	Required Leak Rate
-585A	1×10^{-10} cc Helium per second
-585B	1×10^{-9} cc Helium per second
-585C	1×10^{-8} cc Helium per second

TABLE I: CONNECTOR AND CUT-OUT DIMENSIONS

Shell Size	A	B	C Dia Max	D Dia Shell I.D.	E Dia Resilient Insert	F Dia	G Dia Max	H Dia Thru 4 Pl	CC Dia Min	Panel Cut-Out Ø C	Panel Cut-Out Ø G
8	.812 (20.6)	.594 (15.1)	.500 (12.7)	.433/.428 (11.0/10.9)	.312 (7.9)	.536/.531 (13.6/13.5)	.561 (14.2)	.120 (3.0)	.406 (10.3)	.630/.620 (16.0/15.7)	.515/.505 (13.1/12.8)
10	.937 (23.8)	.719 (18.3)	.562 (14.3)	.535/.530 (13.6/13.5)	.388 (9.9)	.659/.654 (16.7/16.6)	.696 (17.7)	.120 (3.0)	.443 (11.3)	.758/.748 (19.3/19.0)	.582/.572 (14.8/14.5)
12	1.031 (26.2)	.812 (20.6)	.750 (19.1)	.705/.700 (17.9/17.8)	.558 (14.2)	.829/.824 (21.1/20.9)	.875 (22.2)	.120 (3.0)	.668 (17.0)	.923/.913 (23.4/23.2)	.770/.760 (19.6/19.3)
14	1.125 (28.6)	.906 (23.0)	.812 (20.6)	.774/.769 (19.7/19.5)	.627 (15.9)	.898/.893 (22.8/22.7)	.935 (23.7)	.120 (3.0)	.668 (17.0)	.990/.980 (25.1/24.8)	.832/.822 (21.1/20.9)
16	1.250 (31.8)	.969 (24.6)	.937 (23.8)	.901/.896 (22.9/22.8)	.772 (19.6)	1.025/1.020 (26.0/25.9)	1.062 (27.0)	.120 (3.0)	.763 (19.4)	1.117/1.107 (28.4/28.1)	.958/.948 (24.3/24.1)
18	1.343 (34.1)	1.062 (27.0)	1.062 (27.0)	1.007/1.002 (25.6/25.5)	.860 (21.8)	1.131/1.126 (28.7/28.6)	1.187 (30.1)	.120 (3.0)	.862 (21.9)	1.219/1.209 (31.0/30.7)	1.082/1.072 (27.5/27.2)
20	1.437 (36.5)	1.156 (29.4)	1.187 (30.1)	1.132/1.125 (28.8/28.6)	.985 (25.0)	1.256/1.251 (31.9/31.8)	1.312 (33.3)	.120 (3.0)	1.108 (28.1)	1.347/1.337 (34.2/34.0)	1.202/1.192 (30.5/30.3)
22	1.562 (39.7)	1.250 (31.8)	1.312 (33.3)	1.257/1.252 (31.9/31.8)	1.110 (28.2)	1.381/1.376 (35.1/35.0)	1.437 (36.5)	.120 (3.0)	1.204 (30.6)	1.462/1.452 (37.1/36.9)	1.332/1.322 (33.8/33.6)
24	1.703 (43.3)	1.375 (34.9)	1.437 (36.5)	1.382/1.377 (35.1/35.0)	1.235 (31.4)	1.506/1.501 (38.3/38.1)	1.562 (39.7)	.149 (3.8)	1.388 (35.3)	1.587/1.577 (40.3/40.1)	1.452/1.442 (36.9/36.6)