

MIL-DTL-24308 Type D-Subminiature Hermetic Connectors Materials, Finishes and Specifications

MATERIALS AND FINISHES				
Contacts	Ferrous alloy, gold plated per ASTM B488, type II, code C, class 1,27.			
Shell, class H	Carbon steel, tin/lead plated over nickel underplating (3% min. lead)*			
Shell, class K	304L alloy stainless steel, dull nickel plated			
Insulators	Vitreous glass			

SPECIFICATIONS						
Property	Standard Density (#20)	High Density (#22)				
Current rating	5 Amps per contact maximum	3 Amps per contact maximum				
Voltage rating (DWV)	70,000 ft. (21,336 meters)	500 VAC sea level				
Voltage rating (DWV)	175 VAC 70,000 (21,336 m)	115 VAC 70,000 (21,336 m)				
Insulation resistance 5 gigaohms minimum @ 500 VDC						
Hermeticity	meets or exceeds requirement of MIL-DTL-24308					
Contact resistance	165 milliohms maximum					
Thermal vacuum outgassing (class K) 1.0% max. TML , 0.1% max. CVCM		N				
Durability	500 mating cycles					
Operating temperature -55 (+0/-3)° C to +125 (+3/-0)° C*						
Shock 50 g.						
Vibration 20 g.						
Corrosion resistance (salt spray)	48 hours					
Maximum wire size	#20 AWG	#22 AWG				

* For O-ring sealing type, refer to Table I for temperature range limitations

TABLE I					
Elastomer	O-Ring Temperature Range	Assembly Temperature Range			
Viton	-26°C to 205°C (-15°F to 400°F)	-26C to 155°C (-15°F to 311°F)			
Nitrile	-34°C to 121°C (-30°F to 250°F)	-34°C to 121°C (-30°F to 250°F)			
Fluorosilicone	-73°C to 177°C (-100°F to 350°F)	-55°C to 155°C (-67°F to 311°F)			
Silicone	-54°C to 232°C (-100°F to 450°F)	-54°C to 155°C (-65°F to 311°F)			
EPDM	-57°C to 149°C (-70°F to 300°F)	-55°C to 149°C (-67°F to 300°F)			
Neoprene	-37°C to 107°C (-35°F to 225°F)	-37°C to 107°C (-35°F to 225°F)			

Catalog Notes

For all parts in this catalog:

• All parts will be identified with manufacturer's name and part number, space permitting.

• Dimensions are subject to change without notice. Metric dimensions appear in parentheses in diagrams and tables, based on 1 inch = 25.4 mm, for reference only. Unless otherwise specified, the following other dimensional tolerances apply:

 $.xx = \pm .03 (0.8)$ Length $.xxx = \pm .015 (0.4)$ Angles

Lengths = \pm .060 (1.52) Angles = \pm 5°

Customers are advised to consult the factory for the latest specifications, particularly to confirm critical dimensions such as connector lengths, threads, and so on. When errors or mistakes are brought to our attention, corrected content is posted immediately to www.glenair.com.

Dimensions in Inches (millimeters) are subject to change without notice.					
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