

Series 792 Product Specification

DESCRIPTION	REQUIREMENT			PROCEDURE
Contact resistance, size #23 contacts	SAE AS39029 Table V			EIA-364-06 Silver-coated copper wire, 25°C
	Max. Wire Size (AWG)	Test Current (A)	Maximum Voltage Drop (mV)	
	22	5	73	
	24	3	45 52	
	28	1.5	54	
Low-level contact resistance, size #23 contacts	W	ire Size 22 24 26 28	Milliohms Max 15 20 31 50	EIA-364-23
Insulation resistance	5000 megohms minimum			EIA-364-21
Dielectric withstanding voltage	No breakdown or flashover			EIA-364-20 #23 contact 750 volts
Current carrying capacity	Contact <u>Size</u> Max Current 23 5 A			EIA-364-70 Method 1
Shell-to-shell resistance (with ground spring)	2.5 millivolt maximum			EIA-364-83
Shielding effectiveness	Frequency Attenuation dB 100 75 1000 50 3000 44 6000 38 10000 35			EIA-364-66
Ingress protection	IP67 rating			IEC-60529
Vibration, sine	No discontinuity of greater than 1 microseconds, no cracking, breaking or loosening of parts, plug shall not become disengaged from receptacle.			EIA-364-28 Test Condition IV 100 milliamp test current 10- 2,000 Hz 20 g, 196 m/s2
Vibration, random	no cracking,	breaking or	ter than 1 microseconds, loosening of parts, plug aged from receptacle.	364-28 Test Condition V Letter E 100 milliamp test current 50- 2,000 Hz 16.91 g rms, 8 hrs. each axis
Mechanical shock	No discontinuity of greater than 1 microsecond, no cracking, breaking or loosening of parts, plug shall not become disengaged from receptacle.			EIA-364-27 Condition D 3 shocks X 3 axes X 2 directions = 18 shocks 2941 m/s2 (300 g's), 3 ms, half-sine
Thermal shock	No mechanical damage or loosening of parts. Following thermal shock, connector shall meet contact resistance, DWV, insulation resistance and shell-to-shell resistance requirements			EIA-364-32 Test Condition IV 5 cycles consisting of -65° C 30 minutes, +25° C 5 minutes max., +150° C 30 minutes, +25° C 5 minutes max.
Humidity	No deterioration which will adversely affect the connector. 100 megohms minimum insulation resistance during the final cycle. Following the recovery period, connectors shall meet contact resistance, shell-to-shell resistance and DWV requirements.			EIA-364-31 Method IV 80-98% RH 10 cycles (10 days) +25° C to +65° C Step 7b vibration deleted. 24 hour recovery period.

SERIES 792

High-Speed Ultraminiature Rectangular Connectors



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DESCRIPTION	REQUIREMENT	PROCEDURE
Altitude – low temperature	5000 megohms minimum insulation resistance.	EIA-364-105 -65° C 100,000 feet (11 mbar) Wired, mated pairs
Mechanical durability, at ambient temperature	No deterioration which will adversely affect the connector after 500 cycles of mating and unmating. Connectors shall meet contact resistance, insulation resistance, shell-to-shell resistance, DWV, and mating and unmating force.	EIA-364-09
Insert retention	50 PSI	EIA-364-35
Corrosion (salt mist)	No exposure of base metal. Connectors shall meet DWV and contact resistance requirements following the test.	EIA-364-26, 5% salt solution, 35° unmated connectors Code M: electroless nickel 48 hours Code MT: nickel PTFE 500 hours Code ZR: black zinc nickel 500 hours
Solderability, PC tail contacts	95% solder coverage. Smooth, bright and even finish.	EIA-364-52 Category 3 8 hours steam aging prior to test 245° C 4-5 sec. dwell 10X magnification
Resistance to soldering heat, PC tail connectors	No damage to connector. Connectors shall meet insulation resistance and waterproof sealing requirements.	EIA-364-56 260° C, 10 seconds
Impact, cable connectors	No impairment of function. Connector shall meet contact resistance, insulation resistance and waterproof sealing.	EIA-364-42 1 meter 8 drops
Fluid immersion Note: El Ochito contacts should not be exposed to these fluids	No damage from immersion in various fuels and oils. Connector shall meet mating/unmating force and dielectric withstanding voltage.	EIA-364-10
Altitude immersion Note: Sealing backshell required for optimal altitude immersion performance	No evidence of moisture on connector interface or contacts. Connector shall meet dielectric withstanding voltage.	EIA-364-03 75,000 feet simulated altitude
Contact retention	Contact Min <u>Size Pounds</u> 23 6 8 25	EIA-364-29
Contact separation force	Contact Min <u>Size</u> <u>Ounces</u> 23 0.5	SAE AS39029 Table 9
Magnetic permeability	2 μ maximum	EIA-364-54
Thermal vacuum outgassing	All nonmetallic materials shall not release greater than 1.0 percent total mass loss (TML) and 0.1 percent collected volatile condensible material (CVCM)	ASTM E595 Test to be performed following 24 hours vacuum bakeout at +125 °C, 10° Torr.