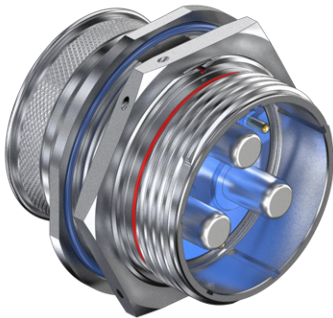




## Jam Nut Receptacles

### 970-031 Jam Nut Receptacle with Banding Platform



970-031 jam nut receptacle has integral banding platform. Terminate cable shield directly to connector with Band-Master ATS® banding strap, sold separately. Coupling threads are triple-start ACME quick-disconnect. EMI protected with ground spring on plug. Aluminum or stainless steel shell has five polarizing keyways. Crimp rear-release contacts are packaged with connector. PowerTrip connectors feature low resistance LouverBand contacts and are designed to withstand extreme environments.

- Quick-disconnect, high shock, high vibration, self-locking connector
- 2000 VAC (DWV)
- -65° to +200 °C
- Plug has EMI ground spring
- Crimp, rear-release contacts
- Advanced IP68+ sealing

JAM NUT RECEPTACLES

INSERT ARRANGEMENTS						
Insert Arr.	Contact Size and Quantity					
	#16	#12	#8	#4	#1/0	#2/0
18-2			2			
18-4		2	2			
20-3			3			
20-4			4			
20-5		2	3			
20-7	4		3			
24-1					1	
24-2				2		
24-3				3		
24-5			5			
24-6		4		2		
24-A1						1
24-A6		3		3		
28-12	6		6			
28-15	15					
28-4				4		
28-8		1	7			
28-9	5			4		
32-12	2		10			
32-2					2	
32-20	1	19				
32-3					3	
32-4				2	2	
32-5				5		
32-6		3			3	
32-7				7		
32-A22		22				
36-16	3		13			
36-2						2
36-4					4	
36-9	14	14	2	1		
36-A8				8		
36-B8	4				4	
40-10	16		9	4		
40-21			21			
40-5					5	

HOW TO ORDER						
Sample Part Number →		970-031	TZ	36-4	P1	-1
<b>Basic Part Number</b>	970-031 Jam Nut Receptacle with Banding Platform					
<b>Material/Finish</b>	ME = Aluminum / Electroless Nickel MT = Aluminum / Nickel PTFE NF = Aluminum / Olive Drab Cadmium TZ = Aluminum / Tin-Zinc ZR = Aluminum / Black Zinc-Nickel Z1 = Stainless Steel / Passivated					
<b>Shell Size-Insert Arr.</b>	See "Insert Arrangements" Table					
<b>Contact Gender and Plating</b>	A = Pin Connector, without Contacts B = Socket Connector, without Contacts P1 = Pin Contacts, Silver Plating* P2 = Pin Contacts, Gold Plating S1 = Socket Contacts, Silver Plating* S2 = Socket Contacts, Gold Plating * Size 12 and 16 contacts are gold-plated. Size 8, 4, 1/0 and 2/0 are silver plated.					
<b>Keyway Position</b>	-1, -2, -3, -4, -5, or -6					

RATINGS
<b>Voltage (DWV):</b> 2000 Volts AC
<b>Current:</b> Size 16 contact 13 amps Size 12 contact 23 amps Size 8 contact 60 amps Size 4 contact 100 amps Size 1/0 contact 175 amps Size 2/0 contact 205 amps
<b>Operating temperature:</b> Matl/Finish Codes ME, Z1: -65° to +200°C Codes MT,NF, TZ, ZR: -65 to +175 °C
<b>Durability:</b> 500 mating cycles
<b>EMI shielding effectiveness:</b> 65 dB min. 100 MHz to 10 GHz
<b>Shock:</b> 50 g
<b>Vibration:</b> per MIL-DTL-38999 Series III
<b>MIL-S-901 high impact shock:</b> Grade A
<b>Blowing sand and dust:</b> MIL-STD-810, method 510.5
<b>Altitude immersion:</b> 75,000 feet
<b>Ingress protection:</b> IP67
<b>Water pressure:</b> 6 feet, 48 hours

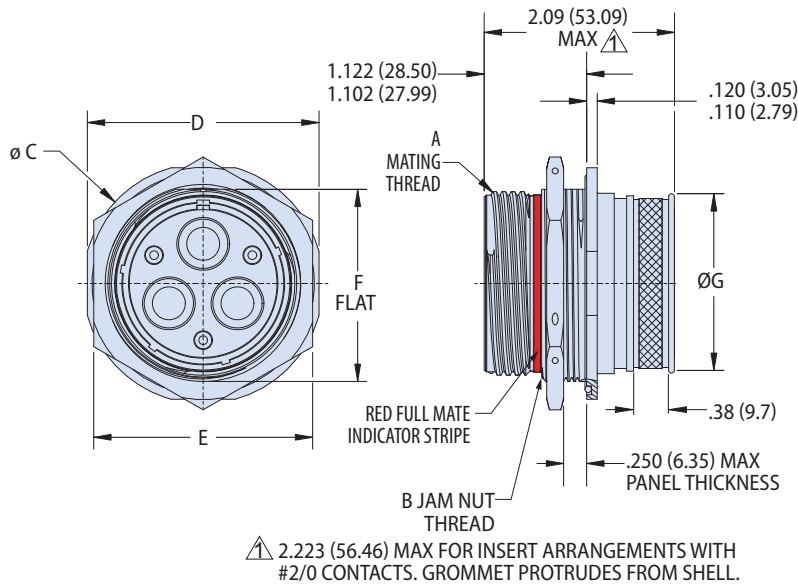
CONSTRUCTION
<b>Contacts:</b> size #8 and larger: high conductivity copper alloy, gold or silver plated. Size #12, #16: copper alloy, gold plated
<b>Shell:</b> Aluminum or stainless steel, see How to Order
<b>Insulator:</b> Glass-filled thermoset epoxy
<b>Wire grommet, face seal:</b> Fluorosilicone/silicone blend
<b>Contact Retention clip:</b> Beryllium copper
<b>Insert retainer ring:</b> High-temperature thermoplastic
<b>O-ring:</b> Fluorosilicone

RECOMMENDED JAM NUT TORQUE			
Shell Size	Min-Max (in-lb.)	Shell Size	Min-Max (in-lb.)
18	80-85	32	170-180
20	100-110	36	190-200
24	110-120	40	210-220
28	145-155		

## Jam Nut Receptacles

### 970-031 Jam Nut Receptacle with Banding Platform

JAM NUT RECEPTACLES



#### DIMENSIONS

Shell Size	A Mating Thd		B Jam Nut Thd		øC		D		E		F		øG	
	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.	In.	mm.
18	1.125-0.1P-0.3L-TS-2A	1.250-18UNEF-2A	1.733	44.02	1.639	41.63	1.438	36.53	1.212	30.78	1.037	26.34		
20	1.250-0.1P-0.3L-TS-2A	1.4375-18UNEF-2A	1.921	48.79	1.827	46.41	1.625	41.28	1.399	35.53	1.163	29.54		
24	1.500-0.1P-0.3L-TS-2A	1.625-18UNEF-2A	2.108	53.54	2.014	51.16	1.822	46.28	1.587	40.31	1.350	34.29		
28	1.750-0.1P-0.3L-TS-2A	1.9375-16UN-2A	2.425	61.60	2.327	59.11	2.188	55.58	1.899	48.23	1.670	42.42		
32	2.000-0.1P-0.3L-TS-2A	2.125-16UN-2A	2.607	66.22	2.513	63.83	2.375	60.33	2.084	52.93	1.945	49.40		
36	2.250-0.1P-0.3L-TS-2A	2.375-16UN-2A	2.857	72.57	2.763	70.18	2.625	66.68	2.323	59.00	2.176	55.27		
40	2.500-0.1P-0.3L-TS-2A	2.625-16UN-2A	3.107	78.92	3.013	76.53	2.875	73.03	2.548	64.72	2.350	59.69		

#### KEY POSITIONS

Position	A°	B°	C°	D°
1	80	142	196	293
2	135	170	200	310
3	49	169	200	244
4	66	140	200	257
5	62	145	180	280
6	79	153	197	272

#### PANEL CUTOUT

Shell Size	Diameter		Flat	
	In.	mm.	In.	mm.
18	-0.0/+0.010	-0.0/+0.25	-0.0/+0.010	-0.0/+0.25
20	1.265	32.13	1.217	30.91
24	1.452	36.88	1.409	35.79
28	1.640	41.66	1.596	40.54
32	1.952	49.58	1.910	48.51
36	2.140	54.36	2.092	53.14
40	2.390	60.71	2.342	59.49

#### SHIELD BAND

Shield band is not included with connector. Order separately.

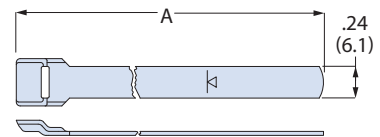
Use banding strap to terminate cable braid directly to connector. Stainless steel band strap provides fast, cost-effective and highly reliable termination of braided metallic shielding. The Band-Master ATS® Advanced Cable Shield Termination System is the overwhelming favorite throughout the military aerospace and defense industries, providing excellent static loading and corrosion resistance in electrical wire interconnect systems.



Band Strap



Banding Tool  
601-100



A Length		Fits up to Dia.		Band Strap (pre-coiled) Part Number
in	mm	in	mm	
14	355	1.80	45.7	<b>601-041</b>
18	457	2.50	63.5	<b>601-050</b>

#### SHRINK BOOT

Shrink boot, ordered separately, provides cable strain relief and environmental protection. Type 1 high-performance semi-rigid elastomer resists fuels and oils and withstands temperature extremes. Available with W1 hot melt adhesive pre-coat. Operating temperature range -75 to +150 °C (no adhesive), -55 to +125 °C (with W1 adhesive).



Shell Size	Shrink Boot P/N	Adhesive Lined Shrink Boot P/N
18	<b>770-001S106</b>	<b>770-001S106W1</b>
20	<b>770-001S106</b>	<b>770-001S106W1</b>
24	<b>770-001S107</b>	<b>770-001S107W1</b>
28	<b>770-001S108</b>	<b>770-001S108W1</b>
32	<b>770-001S108</b>	<b>770-001S108W1</b>
36	<b>770-001S109</b>	<b>770-001S109W1</b>
40	<b>770-001S109</b>	<b>770-001S109W1</b>