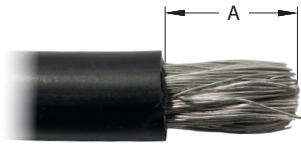


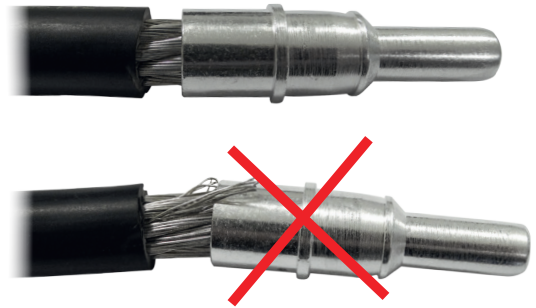
Wiring Instructions

1. Cut and strip the wire as per the TAB. below.



Wire Size	A [mm]
16	6,4
12	8,5
10	12,2
8	12,2
6	12,2
4	12,2
1/0	14
2/0	20

2. Introduce the stripped conductor in the contact bucket. Check that no strands come out.



3. Crimp the contact on the conductor with the tool indicated in TAB. "Contact Crimp Tool" on page G-5.



For further Crimping Steps details, please contact the factory.

4. Insert the contact from the rear side.



5. Thoroughly push by hand the cable until the click of the locking clip can be heard. Check the correct position of the contact by pushing it from the front part. Without the extractor it is no possible to remove the contact.



6. To remove the contact insert the removal tool(see TAB. "Removal Tool" on page G-5) from the front side of the connector and push it thoroughly. At the same time pull the cable from the rear.

