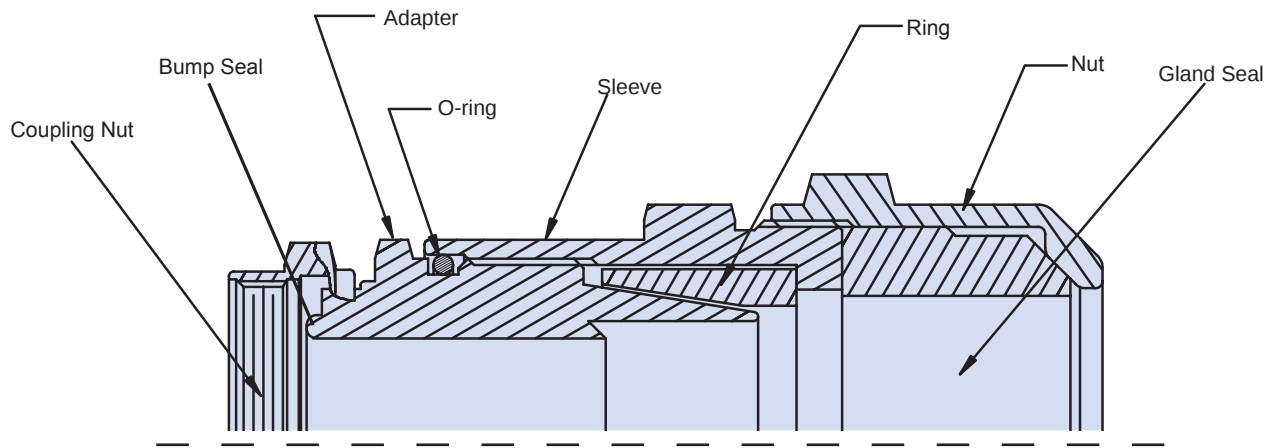
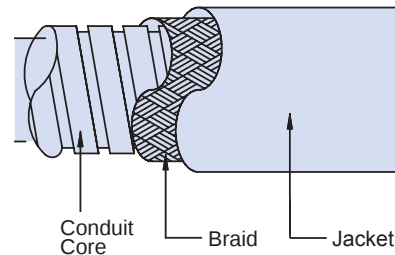


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Tools:

Tin snips or scissors capable of trimming conduit and braid
 Hacksaw, chop saw or tubing cutter
 Anti Seize Compound such as NSN 8030-01 450 4009 Tef Gel
 Razorblade
 Adjustable wrench (Rigid E110 or similar)
 Silicone O-ring lube
 Vice or second wrench
 Needle-nose pliers



Preassembly instructions: Disassemble fitting and ensure all thread engagements are smooth and burr free. Lubricate gland and O-ring with silicone lube.

1. Measure conduit to desired length (better long than short) and cut to length.
2. Using snips, trim end of conduit, braid and jacket. Ensure all bent edges are removed or smoothed.
3. Slide sleeve, nut and gland seal up conduit (out of way).
4. Using ring as a guide, cut jacket back 1/4" (6.35mm) wider than ring.
5. Slide ring over braid to edge of jacket.
6. Insert cone portion of adapter under braid and ring over conduit core. Apply anti seize to threads.
7. Slide sleeve down conduit and engage threads on adapter. Tighten sleeve until it bottoms out against adapter. O-ring should not be visible.
8. Slide gland seal and nut down to engage thread on sleeve. Tighten until only a small portion of blue gland 1/32" (.793mm) seal is visible above nut.