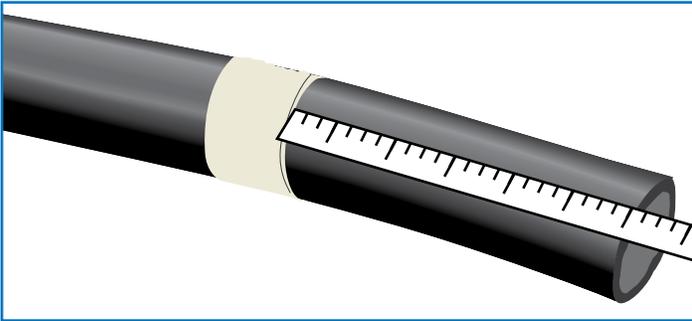


Step 1

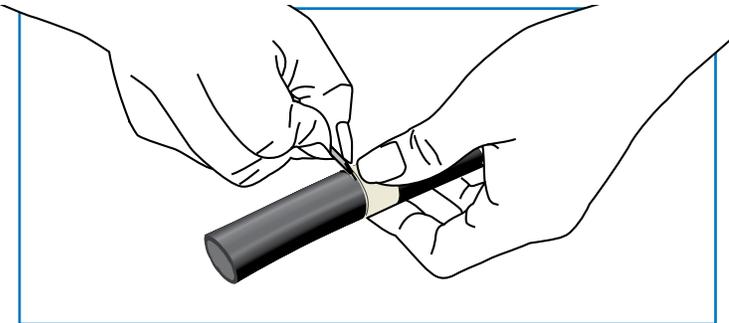
Using scale mark required length of insulation to be removed. Wrap tape around diameter of wire to provide a visual guide to indicate where incisions are to be made.



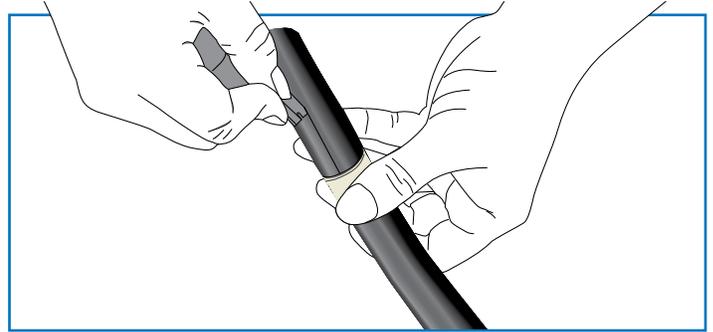
Step 2

Note: when scoring insulation be sure not to cut completely through material to protect wire strands from sustaining damage.

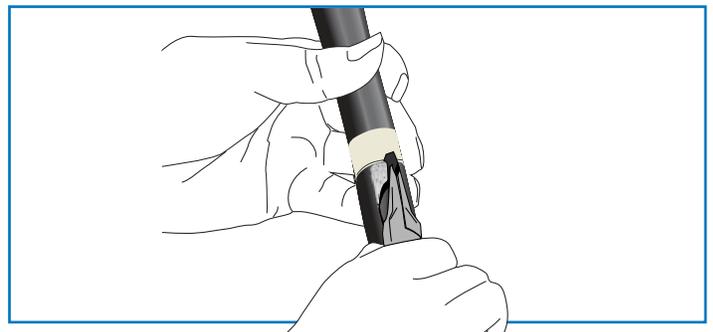
A) Make incision along guide, being sure not to cut completely through insulator. Once the initial incision is made continue the process around the circumference of the wire.



B) Proceed to score insulation lengthwise along the portion to be removed.



C) Beginning at the end of the wire, remove the scored insulation using needle nose pliers to gently pull insulation away, while working down the lengthwise incision and continue removing insulation from around diameter of wire. Once insulation is removed wire is ready for use.



Step 3

Wrap exposed wire strands with tape to prevent fraying.

